

### 2016 SAMSUNG ENGINEERING PROFILE





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Samsung Engineering has been growing on a global scale over 40 years. We will continue to stay the course through a steadfast pursuit of excellence in engineering, project management, and corporate citizenship, in order to generate higher and more sustainable value.







### **CEO Message**



We never stand still – instead, we seek challenge and innovation, so that we can create value for the future and grow in partnership with all our stakeholders.

Samsung Engineering has been a pioneer in the engineering business in Korea ever since its establishment in 1970. We have been able to successfully carry out over 1,000 projects around the world in areas such as hydrocarbon, power, industrial and environmental plants. By undertaking these projects, Samsung Engineering has developed a wealth of project management capabilities and technological prowess, which in turn have helped us to build strong partnerships with our clients and partners in the global market. Our technological and project management abilities have led to many achievements, including receiving multiple MEED Quality Awards and reaching 120 million accident-free man-hours at the Shaybah NGL project in Saudi Arabia.

To ensure continued growth, we will focus on diversifying target markets and improving project management capabilities. We will further strengthen our competitiveness in areas such as EO/EG, ethylene, fertilizers, and GSP/GOSP, where we have extensive experience so that we can build a firm foundation for stable growth. We will also look to develop sources of future revenue by preparing our entry into the North American market as well as the revamping, LNG and bio products.

To support this plan, we have built an Enterprise Resource Planning (ERP) system, which is optimal for our business model, and promoted data-based company management. This system will help us carry out projects by managing our experiences, capabilities and risks in an integrated way.

In addition, we are committed to being a model global corporate citizen by partnering with all our stakeholders, including clients, partners and local communities, to grow together while keeping the Earth sustainable. We will continue to share our vision with local communities around the world by expanding the 'Hope Library' project, and by helping the next generation of environmental citizens through the 'Eco-generation' program.

We will continue to innovate so that we can respond proactively to the fast-changing global market environment. We will also encourage open dialogue with our stakeholders, so that shareholders, clients, partners and local communities can grow together. Your continued support and encouragement will be greatly appreciated as Samsung Engineering makes a concerted effort to become a stronger and more sustainable corporation.

Thank you.

# **Samsung Engineering at a Glance**

(As of December 31, 2015)

### Samsung Philosophy

We will devote our human resources and technology to create superior products and services, thereby contributing to a better global society.

#### **Electronics**

Samsung Electronics

Samsung Display

Samsung SDI

Samsung Electro-Mechanics

Samsung SDS

Samsung Corning Advanced Glass

#### **Heavy Industries**

#### **SAMSUNG ENGINEERING**

Samsung Heavy Industries

Samsung C&T

Engineering & Construction Group

#### **Financial Services**

Samsung Life Insurance

Samsung Fire & Marine Insurance

Samsung Card

Samsung Securities

Samsung Asset Management

Samsung Venture Investment

#### Services and Others

Samsung C&T

Trading & Investment Group

Samsung C&T Fashion Group

Samsung C&T Resort Group

Hotel Shilla

Cheil Worldwide

S-1 Corporation

Samsung Medical Center

Samsung Economic Research

Institute

Samsung Biologics

Samsung Bioepis

Samsung Welstory

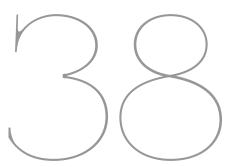
#### **Founded**



### **Employees**



#### **Countries**



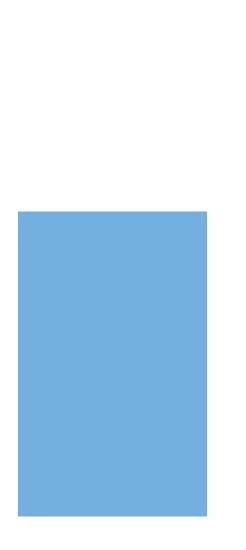
### Revenue

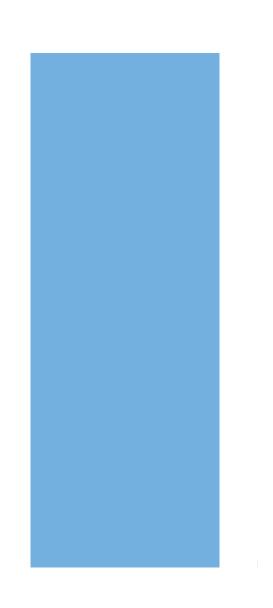
Order Backlog



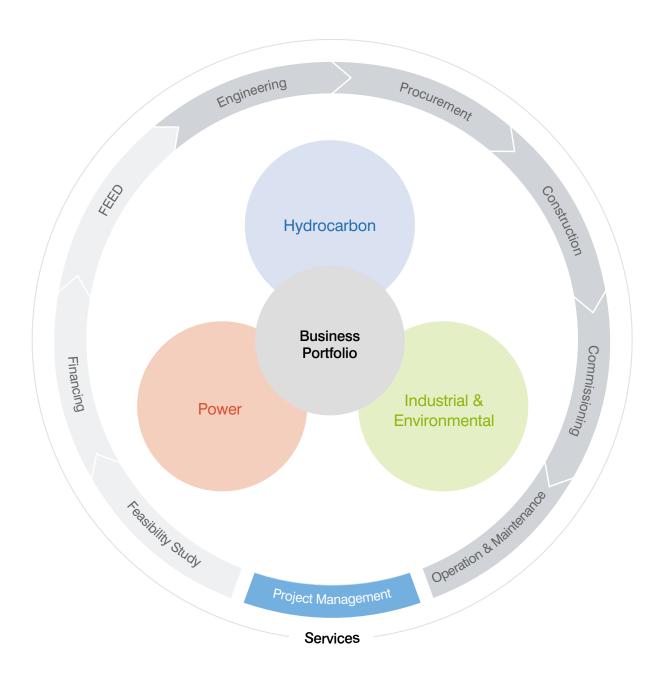


(Unit: Billion USD) (Unit: Billion USD)





### **Business Portfolio & Services**



#### Business

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Oil & Gas Processing	24
Refinery	28
Petrochemicals	32
Power	40
Industrial	44
Environmental	50
Safety Management	56
Global Operation	58

In expanding its global presence, Samsung Engineering pursues excellence in balancing exact engineering and flexible management with a focus on safety; thus we render our growth more sustainable. **Global Experiences** 



Total Number of Projects

1,026

**O&G** Oil & Gas Processing 44

RE Refinery 42

PE Petrochemicals 131

Dower 27

1 0 1 0 W G 1 2 /

EN Environmental 323

 Q&G
 RE
 PE
 PO
 IN
 EN

 Bolivia
 1
 1
 IN
 EN

 Brazil
 1
 1
 IN
 Canada
 2
 2
 Chile
 1

 Cuba
 1
 4
 3
 9
 1

 Trinidad and Tobago
 2
 USA
 3
 2
 8
 1

 Venezuela
 2
 1
 1
 1
 1

Middle
East/Africa
5.2 Billion USD

Projects

	O&G	RE	PE	РО	IN	EN
Algeria	1	1				
Angola					2	
Iran			1			
Iraq	3					
Egypt	1		1			
Mozambique	1					

52 Projects

	O&G	RE	PE	РО	IN	EN
Bahrain		1			1	1
Kuwait		1				
Qatar		1				
Saudi Arabia	7	6	14	5	3	
UAE	2	2	4		1	3





# 1.5 Billion USD

144 Projects

	000	DE	PE	PO	IN	EN
	Oad	nE		FU	11/1	- LIV
Australia			1			
China	1		4		43	11
India	1	3	5		1	
Indonesia	3		8	1	1	
Malaysia	3		1		11	
Mongolia	1			1		
Philippines					3	
Singapore			2			
Taiwan		1	1			
Thailand	7	2	12		4	2
Vietnam	2		2		5	1

756 Projects



	O&G	RE	PE	РО	IN	EN
Korea	5	11	62	15	362	301

O&G RE PE PO IN EN Azerbaijan 2 Germany Hungary 6 2 Kazakhstan Slovakia Uzbekistan

Project Sites	HQ & Global Offices	
16,103	6,977	
(69.8%)	(30.2%)	
	Marketing & Sales 1	02
	Project Management 1,0	)5(
	Engineering 2,5	542
	Procurement 5	544
	Construction 1,5	530
	Safety 1	193
	Business Support 8	36
Partners (Unit: Company, As of Decemb		
Vendors	Subcontractors	

### **Business at a Glance**

#### **Business Portfolio**

#### Hydrocarbon

Gas Processing & Treating(GOSP, GSP), LNG(Liquefaction, Regasification), Pipelines, Offshore, Distillation(CDU, VDU), Hydro Treating, Cracking & Coking(Hydrocracker, Delayed Coker), Naphtha/Ethane/Propane Cracking, Ethylene, Propylene, Aromatics, Fertilizers, Polymers, U&O

#### Power

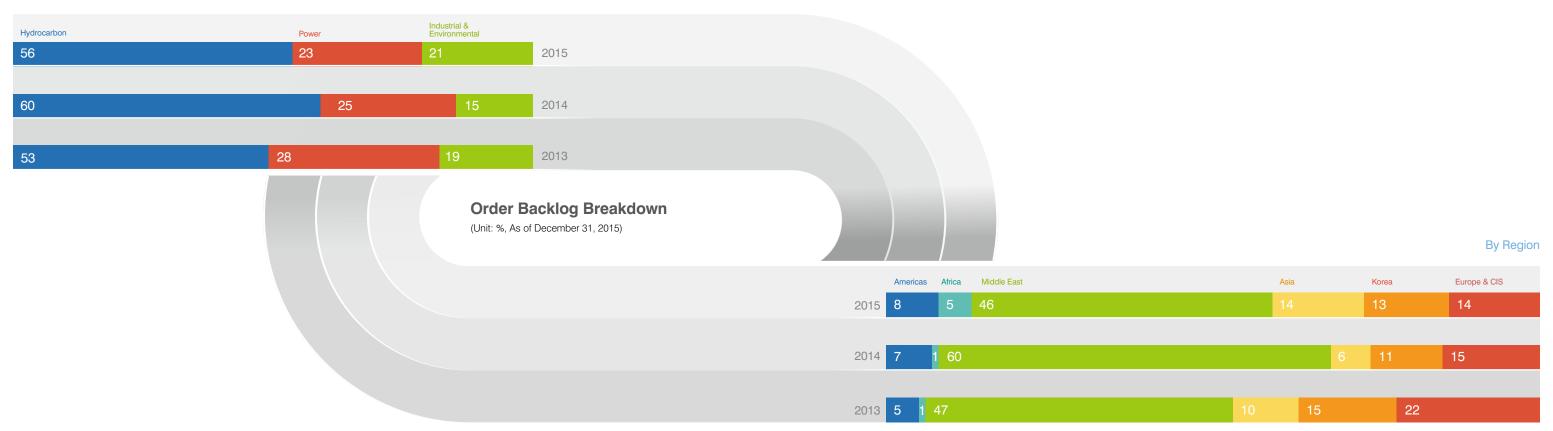
Coal-fired, Oil-fired,
Gas-fired(Simple Cycle, Combined Cycle),
IGCC(Integrated Gasification Combined Cycle),
CHP(Combined Heat & Power Plant)

#### Industrial & Environmental

IT, Manufacturing, Pharmaceutical (Bio), Sewage Treatment, Wastewater Treatment, Water Treatment, Water Reuse, Desalination, Ultra-pure Water, Air Pollution Prevention, Waste Treatment Samsung Engineering is an EPC leader in the hydrocarbon, power, and industrial & environmental plants, providing services from feasibility study, financing, engineering, procurement, construction to O&M. About 1,000 projects we have built worldwide bear witness to our competitiveness, particularly in quality, cost and delivery.

We are expanding our business presence to the Americas and other regions in step with global market trends, diversifying and stabilizing our business portfolio.

#### By Product



### Oil & Gas Processing

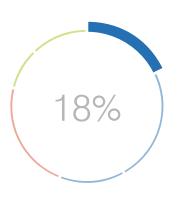
#### A global leader with expertise and experiences

Samsung Engineering has executed numerous gas-related projects worldwide, including the world's largest gas separation plant. We also have been enhancing our capabilities in the overall business area of oil & gas processing since 2012 when we advanced into GOSP and upstream operations.

In 2016, Samsung Engineering successfully completed the Shaybah NGL project. Commissioned by Saudi Aramco, the state oil company of Saudi Arabia, the project involved building a plant to produce 750,000 barrels of oil, process 2,400 MMSCFD of NGL and handle more than 200,000 barrels of gas oil every day. We also executed the West Qurna GOSP project, our first Iraq project awarded by Russian oil company, Lukoil. These achievements have helped us to build strong trust-based relationships with new clients and in new markets.

Despite current low oil prices, demand for gas processing-related facilities is expected to grow steadily. We, therefore, plan to expand our product portfolio to include shale gas extraction and LNG liquefaction. In addition, armed with proven project management knowhow in onshore, we are well positioned to excel in a broad range of offshore products, including fixed platforms, FPSO vessels, FLNG facilities and pipelines.

% of Total Order Backlog (As of December 31, 2015)



Product

Gas Processing & Treating(GOSP, GSP)

LNG(Liquefaction, Regasification)

Pipelines

Offshore





### **Project Experiences**

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GOSP								
COMPLETION	PROJECT	CAP	ACITY	CLIENT	COUNTRY	SERVICE	LICENSOR	
	TIMIMOUN Gas Field Development	Condensate	423.5 BPD	Groupement TIMIMOUN				
2017	GOSP Project	Gas	177.5 MMSCFD	(Sonatrach, Total, Cepsa)	Algeria	E,P,C		
2017	ENI Zubair Oil Field Development GOSP Project	Oil	200,000 BPD	ENI, Missan Oil, KOGAS	Iraq	E,P,C		
2016	Saudi Aramco Shaybah CPF Expansion GOSP Project	Oil	250,000 BPD	Saudi Arabian Oil Company(Saudi Aramco)	Saudi Arabia	E,P,C		
		Oil	185,000 BPD					
2015	MCL Banyu Urip GOSP Project	Gas	125 MMSCFD	Mobile Cepu Limited(MCL)	Indonesia	E,P	Shell	
		Solid Sulfur	30 MTPD					
		Condensate	13,500 BPD				DACE	
2015	Pertamina Senoro Gas Development GOSP Project	Gas	310 MMSCFD	Pertamina, Medco E&P	Indonesia	E,P	BASF, Haldor Topsoe,	
		H <sub>2</sub> SO <sub>4</sub>	1 Ton/Hr				Plinke	
	LUKOK W. LO. BI. 2000B.B. L.	Oil	460,000 BPD	LLUZOU OTATOU NOO				
2015	LUKOIL West Qurna Phase-2 GOSP Project	Gas	305,000 m <sup>3</sup> /Hr	LUKOIL, STATOIL, NOC	Iraq	E,P,C		
		Oil	260,000 BPD	Petronas Carigali Shn	Petronas Carigali Sbn			
2014	PCSB SOGT Project	Gas	1,250 MMSCFD	Bhd(PCSB)	Malaysia	E,P,C		
Gas								
COMPLETION	PROJECT	CAPA	CITY	CLIENT	COUNTRY	SERVICE	LICENSOR	
2016	Petronas Terengganu Gas Terminal Project	Gas Processing	700 MMSCFD	Petronas Carigali, HESS	Malaysia	E,P,C	Cameron	
2016	Gazprom Badra GSP Project	Gas Processing	200 MMSCFD	Gazprom, KOGAS, Petronas, TPAO, Iraqi Government	Iraq	E,P, C	Jacobs	
2015	UGCC Package#B GSP Project	Gas Processing	476 MMSCFD	Uz-Kor Gas Chemical LLC. (UGCC)	Uzbekistan	E,P,C	UOP	
2015	GASCO Nitrogen Gas Injection Project	N <sub>2</sub>	600 MMSCFD	Abu Dhabi Gas Industries Ltd.(GASCO)	UAE	E,P,C		
2015	Saudi Aramco Shaybah Package#4	Oil	300,000 BPD	Saudi Arabian Oil	Saudi	E,P,C		
2010	Increase Gas Handling Capacity Project	Gas	1,250 MMSCFD	Company(Saudi Aramco)	Arabia	L,r, O		
2015	Saudi Aramco Shaybah Package#1 Inlet & Gas Treat Facilities Project	Gas Processing	2,400 MMSCFD	Saudi Arabian Oil Company(Saudi Aramco)	Saudi Arabia	E,P,C		
2015	Saudi Aramco Shaybah Package#2 NGL Recovery & Utilities Project	NGL(Natural Gas Liquids)	2,400 MMSCFD	Saudi Arabian Oil Company(Saudi Aramco)	Saudi Arabia	E,P,C		
2015	Saudi Aramco CO <sub>2</sub> Capture & Injection Project	CO <sub>2</sub>	45 MMSCFD	Saudi Arabian Oil Company(Saudi Aramco)	Saudi Arabia	E,P,C	Technip, Saudi Consult	
2014	Al Hosn Gas Shah Gas Development Package#4 U&O Project	Gas Processing	1,000 MMSCFD	Abu Dhabi Gas Development Company Ltd.(Al Hosn Gas)	UAE	E,P,C		
2014	PTT PHR-3 Gas Project	GTG(Gas Turbine Generator)	25 MW	··· PTT Public Company Ltd.	Thailand	E,P, C		
ZU14	TTTTTO Gas Flojett	WHRU(Waste Hea Recovery Unit)		, ,	mallallu	∟, r, ∪		
		O <sub>2</sub>	3,550 MTPD					
2011	NIGC Gas Phase-8 Project	N <sub>2</sub>	3,600 MTPD	National Industrial Gases Company(NIGC)	Saudi Arabia	E,P,C	Air Products PLO	
		Argon	50 MTPD	. , ,				
2011	PetroVietnam CO <sub>2</sub> Recovery Project	CO <sub>2</sub>	240 MTPD	PetroVietnam Fertilizer and Chemicals Corporation	Vietnam	E,P,C	Mitsubishi Heavy Industries	





Al Hosn Gas Shah Gas Development Package#4 U&O Project, UAE

PCSB SOGT Project, Malaysia

COMPLETION		CAD	A CITY	CLIENT	COLINITOV	CED///CE	LICENCOD
2010	PROJECT		ACITY	CLIENT  DTT Dublic Company I td	COUNTRY	SERVICE	LICENSOR
2010	PTT GSP-6 Project	Gas Processing		PTT Public Company Ltd.	Thailand	E,P, C	BASF, UOP
2010	PTT ESP Project	Gas Processing		PTT Public Company Ltd.	Thailand	E,P,C	UOP, Ortloff
2005	TTM Songkhla GSP-1 Project	Gas Processing	425 MMSCFD	Trans Thai-Malaysia Ltd.(TTM)	Thailand	E,P,C	UOP, Ortloff
2005	PTT GSP-5 Project	Gas Processing	530 MMSCFD	PTT Public Company Ltd.	Thailand	E,P,C	UOP, BASF
2004	SCIPIG HYCO 1 Project	H <sub>2</sub>	20,000 Nm³/Hr	SCIPIG	China	E,P,C	Haldor Topsoe Air Liquide
2004	KNOC Donghae-1 Gas Processing	Gas	50 MMSCFD	Korea National Oil Co., Ltd.	Korea	E,P,C	
2004	Facility Project	Condensate	750 BPD	(KNOC)	Norca	L,1, O	
0000		O <sub>2</sub>	25,000 Nm <sup>3</sup> /Hr			- D O	K I O I
2003	Lotte Chemical No.3 ASU Project	H <sub>2</sub>	25,000 Nm <sup>3</sup> /Hr	Lotte Chemical Corp.	Korea	E,P,C	Kobe Steel
		H <sub>2</sub>	35,500 Nm <sup>3</sup> /Hr				Air Liquide,
2002	Air Liquide No.2 HYCO Project	CO	11,970 Nm <sup>3</sup> /Hr	Air Liquide Korea Services	Korea	E,P,C	Haldor Topsoe
		H <sub>2</sub>	6,546 Nm <sup>3</sup> /Hr				Air Liquido
2000	Air Liquide HYCO Project	CO	3,560 Nm³/Hr	Air Liquide Korea Services	Korea	E,P,C	Air Liquide, Haldor Topsoe
1999	Hydrogas Malaysia Liquid CO <sub>2</sub> Project	CO <sub>2</sub>	60,000 MTPA	Hydrogas Malaysia	Malaysia	E,P, C	Union
1999	Vietnam Oil & Gas Utilization Project	Gas Processing	150 MMSCFD	Vietnam Oil & Gas Corporation	Vietnam	E,P, C	NKK
1999	Khalda Petroleum Western Desert Gas Development Project	Gas Processing	333 MMSCFD	Khalda Petroleum Co.	Egypt	E,P,C	ABB Lummus
1999	Indian Petrochemicals C <sub>2</sub> /C <sub>3</sub> Recovery Project	Gas Processing	320 MMSCFD	Indian Petrochemicals Corp. Ltd.	India	E,P,C	KTI Fish
		LPG(Liquefied Petroleum Gas)	19,000 MTPA				
1996	PTT GSP-4 Project	NGL(Natural Gas Liquids)	30,000 MTPA	PTT Public Company Ltd.	Thailand	E,P,C	KTI Fish
		MP Sales Gas	1,740,000 MTPA				
		LP Sales Gas	330,000 MTPA				
Others							
COMPLETION	PROJECT		CAPACITY	CLIENT	COUNTRY	SERVICE	LICENSOR
2015	Texas LNG Liquefaction Project	LNG	2 MTPA	A Texas LNG LLC	USA	FEED	APCI, UOP
2014	Petronas Pacific Northwest LNG Project			Petronas	Canada	Е	
2013	SHI Egina FPSO Project			Samsung Heavy Industries Co., Ltd.(SHI)	Korea	E	
2012	CFE Manzanillo LNG Terminal Project	LPG (Liquefied Petroleum Gas)	14 MMCMPD	Commission Federal de Electricidad(CFE) (Sponsor: Terminal KMS de GNL)	Mexico	E, P, C	
2012	Vale Energia LImpa Baobab CTL Project			Vale Energia LImpa, SA	Mozambique	E	

### Refinery

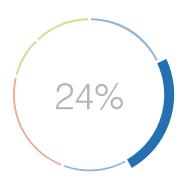
# A trusted partner with global expertise and experiences

Samsung Engineering has been building refinery plants at home and abroad since the 1970s. The world-largest aromatic plant for S-Oil, the Delayed Coker in Saudi Arabia, the DHT plant in Qatar, and the on-going clean fuel plant in Kuwait are some of Samsung Engineering's leading refinery projects.

Our track records include the expansion of the Sonatrach Skikda refinery plant which includes the connection of the new unit to the main plant in the 90 days allowed. Our outstanding technological prowess and project management competency demonstrated in the successful completion of the expansion project have garnered us the top award of the 'Engineering Project of the Year' category at the world's most prestigious Plants Global Energy Awards, and also led to the project award of the Timimoun GOSP in Algeria, turning expectation into customer satisfaction.

The refinery plant business is booming as needs for cleaner fuels are increasing. To capitalize on these growing opportunities, we will continue to expand our capacity to handle bigger and more advanced refinery facilities.

% of Total Order Backlog (As of December 31, 2015)



Product

Distillation(CDU, VDU)

Hydro Treating

Cracking & Coking

U&O





### **Project Experiences**

Refinery								
OMPLETION	PROJECT	CAPACITY		CLIENT	COUNTRY	SERVICE	LICENSOR	
2018	Pemex Salamanca ULSD Project	HDS(Hydrodesulfurization) SWS(Sour Water Stripper)	38,000 BPSD 5,000 BPSD	·· Pemex Recinacion	Mexico	E, P, C	Haldor Topsoe, IMP	
		CDU(Crude Distillation Unit)	264,000 BPSD					
		ARDS(Atmospheric Resid Desulphurisation)	150,000 BPSD				UOP, Haldor	
2018	KNPC MAB Package#1	KHT(Kerosene Hydrotreater) DHT(Diesel Hydrotreater)	39,000 BPSD 146,000 BPSD	 Kuwait National Petroleum Company	Kuwait	E,P, C	Topsoe, Shell Global Solution	
2010	Clean Fuel Project	HCR(Hydrocracker)	120,000 BPSD	(KNPC)	Rawaii	L,1, O	International B.\ AXENS, Chevro	
		NHT(Naphtha Hydrotreater)	23,500 BPSD				Lummus Globa	
		CCR(Continuous Catalyst Regeneration)	18,000 BPSD					
2016	Saudi Aramco Clean Transportation Fuels Project	Blend of 50% Arabian Light and 50% Khurais Crudes	124 MBD	Saudi Arabian Oil Company(Saudi Aramco)	Saudi Arabia	E,P, C	UOP, Axens	
		Hydrogen Unit	60,000 Nm <sup>3</sup> /Hr					
		Slurry Hydrotreater	8,000 BPSD					
	**	Distillate Hydrotreater	23,500 BPSD					
	TAKREER Carbon Black	Delayed Coker Unit	29,500 BPSD	::		E,P, C		
	& Delayed Coker(CBDC)	Coke Calcination Unit	600,000 TPA	- Abu Dhabi Oil Refining Company(TAKREER)	UAE		Foster Wheeler	
	Project	Carbon Black Unit	40,600 MTPA	Company(TARNEEN)				
		Propane Dehydrogeneration Unit	330,000 TPA					
		LPG Sweetening Unit	3,000 BPSD					
2016	Petrotrin ULSD Project	ULSD(Ultra Low Sulphur Diesel)	40,000 BPSD	Petroleum Company of Trinidad and Tobago (Petrotrin)	Trinidad and Tobago	E,P, C	CB&I Lummus	
2016	Luberef Yanbu Refinery Expansion Project	Lube Base Oil	750,000 MTPA	Saudi Aramco, Jadwa Industrial Investment Co. (Luberef)	Saudi Arabia	E,P,C	Chevron Lumm Global, Tecnimo KT, Jacobs	
	TAI/DEED DDE Dookogo#2	CDU(Crude Distillation Unit)	400,000 BPSD	·				
2015	TAKREER RRE Package#3 ··· U&O Project	RFCC(Residual Fluid Catalystic Cracker)	127,000 BPSD	·· Abu Dhabi Oil Refining Company(TAKREER)	UAE	E,P,C	Bechtel(FEED)	
2015	Sonatrach Skikda Refinery Project	CDU(Crude Distillation Unit)	18,000,000 MTPA	Sonatrach	Algeria	E,P,C	Axens, GTC	
2014	Ras Laffan DHT Project	DHT(Diesel Hydrotreater)	54,000 BPSD	Ras Laffan Refinery Company Limited	Qatar	E,P,C	Haldor Topsoe	
0014	Samsung Total	Para-Xylene	1,000,000 MTPA	Samsung Total	Samsung Total		E D O	HOD
2014	Petrochemicals STC No.2 Aromatics Project	Benzene	400,000 MTPA	Petrochemicals Co., Ltd.	Korea	E,P,C	UOP	
2013	SATORP Jubail Export Refinery Package#4	Coker	103,000 BPSD	Saudi Aramco Total Refining and	Refining and Saudi	Saudi	E,P,C	Forster Wheele
	Delayed Coker Project			Arabia		UOP		
2012	SATORP Jubail Export	ATORP Jubali Export Catalyst Regeneration) Refining :	Saudi Aramco Total Refining and	Saudi	EDO	Avons		
2013	Refinery Package#3 Aromatics Project	Benzene	140,000 MTPA	Petrochemical Co.	Arabia	E,P,C	Axens	
	,	Para-Xylene	700,000 MTPA	(SATORP)				
2012	NOCL DHDS Project	DHDS(Diesel Hydrodesulfurization)	1,000,000 MTPA	Nagarjuna Oil Corporation Ltd.(NOCL)	India	E,P,C	Axens IFP Grou Technology	
2011	Bapco Lube Oil Project	VHVI(Very High Viscosty Index)Group III Base Oils	400,000 MTPA	Bahrain Petroleum Company(Bapco), Nogaholdings, Neste Oil Oy	Bahrain	E,P,C	Chevron Lumm Neste Jacobs C	
2011	S-OIL Aromatics Project	Para-Xylene	900,000 MTPA	··· S-OIL Corp.	Korea	E,P,C	Axens	
	1/	Benzene	280,000 MTPA					
2010	Saudi Aramco DHT Project	DHT(Diesel Hydrotreater)	105,000 BPSD 200 MTPD	Saudi Arabian Oil Company(Saudi Aramco)	Saudi Arabia	E,P, C	Axens, Worley Parsons	
2009	Petrotrin NHT & CCR Platformer Project	Sulphur Recovery  Gasoline	28,000 BPSD	Petroleum Company of Trinidad and Tobago (Petrotrin)	Trinidad and Tobago	E,P, C	UOP	





Bapco Lube Oil Project, Bahrain

Saudi Aramco DHT Project, Saudi Arabia

COMPLETION	PROJECT	CAPACITY		CLIENT	COUNTRY	SERVICE	LICENSOR
	Pemex Minatitlan						
2008	Package#6 Refinery Project	Alkylation	26,800 BPSD	Pemex Refinacion	Mexico	E,P,C	UOP
2002	Pemex Tula Refinery Project	Gasoil HDS (Hydrodesulfurization)	21,350 BPSD	Pemex Refinacion	Mexico	E,P,C	ABB Lummus, IMP. IFP
		Butane Iso.	25,000 BPSD	••			iivii , ii i
		Naphtha Reforming	22,500 BPSD				
2002	Pemex Salamanca Refinery Project	Naphtha HDS (Hydrodesulfurization)	25,000 BPSD	Pemex Refinacion	Mexico	E,P, C	UOP, IMP
2002	IOCL Barauni FCC Project	FCC(Fluid Catalytic Cracking)	26,000 BPSD	Indian Oil Co., Ltd.(IOCL)	India	E,P, C	SWEC, UOP
2002	IOCL Barauni DHDT Project	DHT(Diesel Hydrotreater)	48,000 BPSD	Indian Oil Co., Ltd.(IOCL)	India	E,P,C	SWEC, UOP
		Naphtha Treater	21,000 BPSD				
		CCR(Continuous Catalyst Regeneration) Reformer	21,000 BPSD				
1998	1998 Formosa Aromatics Project	Sulfolane Unit	28,400 BPSD	Formosa Chemical & Fibre Corp.	Taiwan	E,PS	UOP
		Tatoray	26,200 BPSD	rible Colp. 			
		Parex Unit	56,000 BPSD				
		Isomer Unit	46,000 BPSD				
1998	TLBC Lube Oil Project	Lube Oil	30,000 MTPA	Thai Lube Blending Co., Ltd.(TLBC)	Thailand	E,P, C	
		Vacuum Distillation Unit	20,000 BPSD				
		Solvent De-Asph.	10,000 BPSD				
		Solvent Ext. Unit	8,000 BPSD				
1997	Thai Lube Base Oil Project	Hydrofinishing Unit	7,000 BPSD	O L. L	Thailand	d E,P,C	Texaco, JGC
1007	That Eabo Base Oil Froject	Solvent De-wax Unit	7,000 BPSD				10,400,000
		Sulfur Plant	50 MTPD				
		Bitumen Plant1	150,000 MTPA				
		Bitumen Plant2	200,000 MTPA				
	Hanuba Na O Dafinan	CDU(Crude Distillation Unit)	200,000 BPSD	··			
1997	Hanwha No.2 Refinery Revamping Project	Gas Con. Unit	10,000 BPSD	Hanwha Energy Co., Ltd.	d. Korea	E,P,CM	UOP, Chiyoda
		BTX Plant	35,000 BPSD				
	Samsung General	Para-Xylene	870,000 MTPA	··· Sameuna Gazaral			
1997	Chemicals Aromatics	Benzene	200,000 MTPA	Samsung General Chemicals Co., Ltd.	Korea	E,PS,C	UOP
	Project	Reformate	50,000 MTPA				
		CDU(Crude Distillation Unit)	200,000 BPSD				
1000	Yukong No.5 Refinery	Gas Con. Unit	10,000 BPSD		17	F.D.	UOP, Comprimo,
1996	Project	Gasoil Hydrotreater	68,000 BPSD	Yukong Ltd. 	Korea	E,P	Chiyoda
		Sulfur Plant(ARU/SWS/SRU/ TGTU)	100 MTPD				
		RFCC(Residual Fluid Catalystic Cracker)	40,000 BPSD				
1996	Yukong RFCC Project	MTBE(Methyl Tertiary Butyl Ether)	1,500 BPSD	Yukong Ltd.	Korea	E,PS,C	UOP, Stratco
		Alkylation	6,000 BPSD	<del>.</del> .			
		C₃ Recovery	286 BPSD				

### **Petrochemicals**

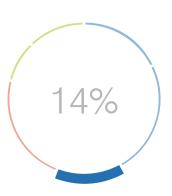
# Petrochemical EPC leader redefining superior solutions

Samsung Engineering has been a global player in the petrochemical EPC market since 1988, working side by side with Linde, Shell, Dow, and other premier licensors in building some of the world's most advanced ethylene, poly-ethylene, ethylene glycol, and ammonia/urea plants.

One of our crown jewels is the Fertil-2 ammonia and urea fertilizer plant in UAE, which we designed, engineered, constructed in three years without any safety accidents or lost time incidents. Our impressive performance in project management, which gives top priority to quality and safety, was acknowledged by the MEED Quality Awards 2014.

We will continue to leverage our engineering knowhow and project management competencies and deliver superior solutions to our clients in the petrochemical industry.

% of Total Order Backlog (As of December 31, 2015)



Product

Naphtha/Ethane/ Propane Cracking

Ethylene

Propylene

Aromatics Fertilizers

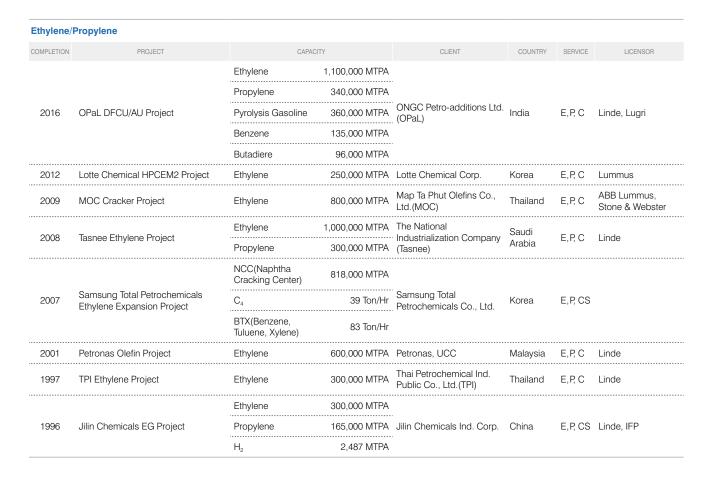
Polymers

U&O





### **Project Experiences**







OPaL DFCU/AU Project, India

SHARQ EG Project, Saudi Arabia

EO/EG							
COMPLETION	PROJECT	CAPACITY		CLIENT	COUNTRY	SERVICE	LICENSOR
2019	RAPID Package #11 - EO/EG Project	MEG (Monoethylene Glycol)	740,000 MTPA	Petronas	Malaysia	E, P, C	Shell
2018	Lotte LA MEG-1 Project	MEG (Monoethylene Glycol)	700,000 MTPA	Lotte Chemical Louisiana LLC.	USA	E, P, C	Scientific Design
2015	TOCGC EO/EG Expansion II Project	EO/EG(Ethylene Oxide, Ethylene Glycol)	426,367 MTPA	TOC Glycol Company (TOCGC)	Thailand	E,P,C	Scientific Design
2009	IOCL MEG Project	MEG(Monoethylene Glycol)	303,976 MTPA	Indian Oil Corp. Ltd.(IOCL)	India	E,P,C	Scientific Design
2008	Lotte Chemical SEG Project	MEG(Monoethylene Glycol)	390,000 MTPA	Lotte Chemical Corp.	Korea	E,P,C	Shell
2008	SHARQ EG Project	EG(Ethylene Glycol)	700,000 MTPA	Eastern Petrochemical Company(SHARQ)	Saudi Arabia	E,P, C	Scientific Design
2006	TOC EO/EG Purification Project	EO/EG(Ethylene Oxide, Ethylene Glycol)	85,000 MTPA	Thai Olefins Public Company Limited(TOC)	Thailand	E,P,C	Scientific Design
2006	TOC EO/EG Project	EO/EG(Ethylene Oxide, Ethylene Glycol)	300,000 MTPA	Thai Olefins Public Company Limited(TOC)	Thailand	E,P,C	Scientific Design
1007	PT Prima Ethycolindo	EO(Ethylene Oxide)	22,000 MTPA	DT Drime Ethypoliada	Indonesia	- D C	Cojentific Decise
1997	EO/EG-2 Project	EG(Ethylene Glycol)	120,000 MTPA	PT Prima Ethycolindo	Indonesia	E,P,C	Scientific Design
1007	Latta Chamical FO/FC 2 Decitor	EO(Ethylene Oxide)	100,000 MTPA	Latta Chaminal Carr	Varaa	- D.C	Chall
1997	Lotte Chemical EO/EG-3 Project	EG(Ethylene Glycol)	125,000 MTPA	· Lotte Chemical Corp.	Korea	E,P,C	Shell
1997	Jilin Chemicals EO/EG Project	EO/EG(Ethylene Oxide, Ethylene Glycol)	100,000 MTPA	Jilin Chemicals Ind. Corp.	China	E,P, CS	Linde





APPC PDH/PP Project, Saudi Arabia

SAMCo Acrylic Acid Project, Saudi Arabia

Polymers								
OMPLETION	PROJECT	CAPACIT	ſΥ	CLIENT	COUNTRY	SERVICE	LICENSOR	
2019	RAPID Package #6A - LLDPE Project	LLDPE(Linear Low Density Polyethylene)	350,000 MTPA	Petronas	Malaysia	E,P,C	Ineos	
2016	OPaL HDPE Project	HDPE(High Density Polyethylene)	340,000 MTPA	ONGC Petro-additions Ltd. (OPaL)	India	E,P,C	Mitsui Chemical Inc.	
2015	UGCC Package#B HDPE/PP Project	HDPE(High Density Polyethylene)	387,000 MTPA	Uz-Kor Gas Chemical LLC.	Uzbekistan	E,P,C	Lotte Chemical	
		PP(Polypropylene)	83,000 MTPA	(0000)				
2015	BOROUGE-3 LDPE Project	LDPE(Low Density Polyethylene)	350,000 MTPA	Abu Dhabi Polymers Company Ltd. (BOROUGE)	UAE	E,P,C	Borealis	
001E	DODOLICE 2 DO Prainat	PE(Polyethylene)		Abu Dhabi Polymers		- D.O	Daraelie	
2015	BOROUGE-3 PO Project	PP(Polypropylene)	908,000 MTPA	1 2	UAE	E,P,C	Borealis	
2012	Samsung SDI CPC2 Project	PC(Polycarbonate)	65,000 MTPA	Samsung SDI Co., Ltd.	Korea	E,P,C	Asahi Kasei	
2010	POPOLICE 2 OOL Project	Propylene		Abu Dhabi Polymers		F P ( :	ABB Lummus	
2010	BOROUGE-2 OCU Project	Butene-1	39,000 MTPA		UAE	E,P, C	Global Inc.	
2010	Saudi Kayan PP/PH Project	PP(Polypropylene)	350,000 MTPA	Saudi Kayan Petrochemical Company	Saudi Arabia	E,P,C	Basell	
2008	lbn Zahr OCT Project	Propylene	250,000 MTPA	Saudi European Petrochemical Company (Ibn Zahr)	Saudi Arabia	E,P,C	ABB Lummus Global Inc.	
2008	lbn Zahr PP III Project	Propylene	500,000 MTPA	Saudi European Petrochemical Company (Ibn Zahr)	Saudi Arabia	E,P,C	DOW	
2008	Lotte Chemical PP Project	PP(Polypropylene)	250,000 MTPA	Lotte Chemical Corp.	Korea	E,P,C	Basell	
2007	Samsung Total Petrochemicals PP Expansion Project	PP(Polypropylene)	250,000 MTPA	Samsung Total Petrochemicals Co., Ltd.	Korea	E,P,C	Basell	
2005	NPC Polyethylene Project	HDPE(High Density Polyethylene)	250,000 MTPA	National Petrochemical Public Co.,Ltd.(NPC)	Thailand	E,P,C	Mitsui Chemical Inc.	
2002	PMPC PVC Project	PVC(Polyvinyl Chloride)	100,000 MTPA	Phu My Plastics & Chemicals Co.(PMPC)	Vietnam	E,P,C	EVC	
2002	TPC ABS Project			Tabriz Petrochemical Company(TPC)	Iran	E,P, CS	Cheil Industries	
2000	SIDPEC LLDPE/HDPE Project	PE(Polyethylene)	200,000 MTPA	SIDI KERIR Petrochemicals Co.(SIDPEC)	Egypt	E,P,C	BP	
1998	IPCL LLDPE/HDPE Expansion Project	PE(Polyethylene)	140,000 MTPA	Indian Petrochemicals Corp. Ltd.(IPCL)	India	E,P,C	BP	
1007	TDC I DDE Project	Film	24,000 MTPA	The Polyolefin Co., Ltd.	Singapore	E D C	Hitaohi	
1997	TPC LDPE Project	Spun Bond	3,200 MTPA	(TPC)	Singapore	⊏, ୮, ∪	Hitachi	

PDH								
COMPLETION	PROJECT	CAPAC	ITY	CLIENT	COUNTRY	SERVICE	LICENSOR	
2008	APPC PDH/PP Project			Advanced Polypropylene Company(APPC)	Saudi Arabia	E,P,C	ABB Lummus	
2003	SPC PDH/PP Project	PDH/PP(Propane Dehydrogenation, Polypropylene)	455,000 MTPA	Saudi Polyolefins Company(SPC)	Saudi Arabia	E,P,C	ABB Lummus	
Ammonia	/Urea							
COMPLETION	PROJECT	CAPAC	ITY	CLIENT	COUNTRY	SERVICE	LICENSOR	
2017	SOCAR Ammonia/Urea Project	Ammonia	1,200 MTPD			E,P, C	Hardor Topse,	
2017	300AH AHIIIIdilla/diea Project	Urea	2,000 MTPD	Azerbaijan(SOCAR)	Azerbaijari	L,F, O	Stamicabon	
2016	YPFB Ammonia/Urea Project	Ammonia	1,200 MTPD	Yacimientos PetrolÍferos	Bolivia	E,P,C	KPD Toylo	
2016	TFFB ATTITIONIa/OTea FTOJECT	Urea	2,100 MTPD	Fiscales Bolivianos(YPFB)	DOIIVIA	E, P, C	KBR, Toyo	
	FERTIL-2 Ammonia/Urea Project	Ammonia	2,000 MTPD			E,P, C	Uhde Stamicarbo Uhde Fertilizer Technology(UFT)	
2013		Urea Synthesis	3,500 MTPD	Ruwais Fertilizer Industries (FERTIL)	UAE			
		Urea Granulation	3,500 MTPD				iedinology(OFT)	
2011	Ma'aden PAP Project			Ma'aden Phosphate Company	Saudi Arabia	E		
2010	Ma'aden Ammonia Project	Ammonia	3,300 MTPD	Saudi Arabian Mining Company(Ma'aden)	Saudi Arabia	E,P,C	Uhde GmbH	
2010	Perdaman Industries Collie Urea Project			Perdaman Industries	Austrailia	E		
2004	PetroVietnam Phu My Fertilizer Project	Ammonia	1,350 MTPD	PetroVietnam Fertilizer and	Vietnam	E.P.C	Snamprogetti,	
2001	i en ovietriam rinu iviy i enilizer rioject	Urea	2,200 MTPD	Chemicals Corporation		_,,, 0	SNC Lavaline	
1998	Xinjiang Ammonia NG-Reforming Project	Ammonia	450 MTPD	Xinjiang Fertilizer Factory	China	E,P, CS	GIAP, Samsung Engineering	

Samsung Total Petrochemicals STC UTOS#3 Project  2013 Samsung Total Petrochemicals STC EVA-2 Project S	Others								
STC UTOS#3 Project  2013 Samsung Total Petrochemicals STC EVA/2 Project  2013 SAMCo Acrylic Acid Project  2014 Acetate)  2015 SAMCo Acrylic Acid Project  2016 Acetate)  2017 SAMCo Acrylic Acid Project  2018 Dow-Mitsui Chlorine Manufacturing Facility Project  2019 SOCC Aluminium Alkyls Project  2019 Samsung Total Petrochemicals Co., Ltd.  2010 Samsung Total Petrochemicals Co., Ltd.  2011 SOCC Aluminium Alkyls Project  2012 Samsung Total Petrochemicals SM(Styrene Monomer)  2013 SOCC Aluminium Alkyls Project  2014 STC EVA/2 Project  2015 Petrokemya Butene-1 Project  2016 Petrokemya Butene-1 Project  2017 Samsung Total Petrochemicals SM(Styrene Monomer)  2018 SAMCS Acrylic Acid Project  2019 Samsung Total Petrochemicals SM(Styrene Monomer)  2010 Petrokemya Butene-1 Project  2010 Bass Acronal Project  2011 Bass Acronal Project  2012 Samsung Fine Chemicals  2013 Bass Acronal Project  2014 Bass Ethoxylate  2015 Petrokemicals Co., Ltd.  2016 Samsung Fine Chemicals  2017 Bass Acronal Project  2018 Bass Acronal Project  2019 Bass Acronal Project  2010 Bass Acronal Project  2010 Bass Acronal Project  2011 Bass Acronal Project  2012 Bass Acronal Project  2013 Bass Acronal Project  2014 Bass Acronal Project  2015 Bass Acronal Project  2016 Bass Acronal Project  2017 Samsung Fine Chemicals  2018 BTP  2019 Bass Acronal Project  2019 Bass Acronal Project  2010 Bass Acronal Project  2010 Bass Acronal Project  2011 Bass Acronal Project  2012 Bass Acronal Project  2013 Bass Acronal Project  2014 Bass Acronal Project  2015 Project  2016 Bass Acronal Project  2017 Samsung Fine Chemicals  2018 BTP  2019 Bass Acronal Project  2019 Bass Acronal Project  2010 Bass	OMPLETION	PROJECT	CAPAC	ITY	CLIENT	COUNTRY	SERVICE	LICENSOR	
STC EVA-2 Project Acetate)  2010 MTPA Petrochemicals Co., Ltd.  Rorea E.P. C. Lyoridei Base 2013 SAMCo Acrylic Acid Project Acrylic Acid 250,000 MTPA Saudi Acrylic Monomer Company(SAMCo) Pacility Project Scientific Des 2013 Dow-Mitsui Chlorine Manufacturing Facility Project  Chlorine  816,000 MTPA LC.  Dow-Mitsui Chlorine Manufacturing Facility Project  TEA(Tri Ethyl Aluminium)  SOCC Aluminium Alkyls Project  TEA(Tri Ethyl Aluminium)  Samsung Total Petrochemicals SM Expansion Project  Samsung Total Petrochemicals SM Expansion Project  Butene-1  130,000 MTPA Samsung Total Petrochemicals Co., Ltd. Korea E.P. C. Albemarle Chemicals Company (SOCC)  Arabia  E.P. C. Albemarle Chemicals Company (SOCC)  Arabia Petrochemicals Co., Ltd. Korea E.P. C. M S&W(Badger)  Petrokemya Butene-1 Project  Butene-1  130,000 MTPA Samsung Total Company(Petrokemya)  Saudi Arabia E.P. C. UOP  Albemarle Company (SOCC)  Arabian Petrochemical Company(Petrokemya)  Saudi Arabia E.P. C. UOP  Albemarle LAB(Linear Alkyl Benzene)  120,000 MTPA Shanghai BASF Colorants & Auxiliaries  China E.P. C. UOP  Arabia E.P. C. UOP  Samsung Fine Chemicals BTP 300,000 MTPA Samsung Fine Chemicals & Auxiliaries  Korea E.P. C. Scientific Des  PT. GT Petrochem Industries Ethoxylate Project  Butene-1  1998 Bangkok Synthetics Butadiene/Butene-1  Butene-1  25,000 MTPA Bangkok Synthetics Co., Thailand E.P. C. UOP, Nippon:	2014					Korea	E,P, C		
Dow-Mitsui Chlorine Manufacturing Facility Project  Chlorine  B16,000 MTPA  Company(SAMCo)  Arabia  E,P,C  DOW Chemic  Dow-Mitsui Chlor-Alkali LLC.  USA  E,P,C  DOW Chemic  Dow-Mitsui Chlor-Alkali LLC.  Saudi Organometallic Chemicals Company (SOCC)  Samsung Total Petrochemicals SM Expansion Project  SM Expansion Project  Butene-1  Dow-Mitsui Chlor-Alkali LLC.  Saudi Organometallic Chemicals Company (SOCC)  Samsung Total Petrochemicals SM Expansion Project  Samsung Total Petrochemicals SM Expansion Project  Butene-1  Samsung Total Petrochemicals Co., Ltd.  Korea  E,P,C  Albemarle Saw(Badger)  Arabia  E,P,C  UOP  Dow-Mitsui Chlor-Alkali LLC.  USA  E,P,C  Albemarle Saudi Organometallic Chemicals Company (SOCC)  Samsung Total Petrochemicals Co., Ltd.  Korea  E,P,C  UOP  Dow-Mitsui Chlor-Alkali LLC.  USA  E,P,C  Albemarle Saw(Badger)  Arabia  E,P,C  UOP  Dow-Mitsui Chlor-Alkali LLC.  USA  E,P,C  Albemarle Saw(Badger)  Arabia  E,P,C  UOP  Dow-Mitsui Chlor-Alkali LLC.  USA  E,P,C  Albemarle Saw(Badger)  Arabia  E,P,C  UOP  Dow-Mitsui Chlor-Alkali LLC.  USA  E,P,C  Albemarle Saw(Badger)  Arabia  E,P,C  UOP  Dow-Mitsui Chlor-Alkali Lld.  Korea  E,P,C  UOP  BASF  Albemarle Saw(Badger)  Arabia  E,P,C  UOP  Dow-Mitsui Chlor-Alkali Lld.  Korea  E,P,C  UOP  BASF  Dow-Mitsui Chlor-Alkali Lld.  Korea  E,P,C  UOP  BASF  Dow-Mitsui Chlor-Alkali Lld.  Korea  E,P,C  UOP  BASF  Dow-Mitsui Chlori-Alkali Lld.  Base Bangkok Synthetics Butadiene/ Butene-1  Dow-Mitsui Chlori-Alkali Lld.  Bangkok Synthetics Co., Ltd.  Thailand  E,P,C  UOP, Nippon J  Bangkok Synthetics Co., Ltd.  Dow-Mitsui Chlori-Alkali Ltd.  Bangkok Synthetics Co., Ltd.  Dow-Mitsui Chemicals Ltd.  Dow-Mitsuics Co., Ltd.  Dow-Mitsuics Co., Ltd.  Dow-Mitsuics Co., Ltd.	2013			200,000 MTPA		Korea	E,P,C	Lyondell Basell	
Facility Project  Chlorine  Station MTPA  LLC.  SA  E,P,C  DOW Chemic  SA  E,P,C  DOW Chemic  SA  E,P,C  DOW Chemic  LLC.  SA  E,P,C  DOW Chemic  SA  E,P,C  DOW Chemic  SA  E,P,C  DOW Chemic  Saudi Arabia  E,P,C  Albemarle  Arabia  E,P,C  Albemarle  SA  SAM(Styrene Monomer)  SAM Expansion Project  SM Expansion Project  SM Expansion Project  Butene-1  130,000 MTPA  Arabian Petrochemicals Company(Petrokemya)  Arabia  E,P,C  JOP  SAMW(Badger)  SAW(Badger)  LAB(Linear Alkyl Benzene)  120,000 MTPA  Arabian Petrochemical Company(Petrokemya)  Arabia  E,P,C  JOP  SAMSING Tetrochem India  E,P,C  JOP  BASF  Availaries  China  E,P,C  BASF  Availaries  China  E,P,C  BASF  SAMSUNG Tetrochem Industries Ethoxylate Project  Butene-1  1998  Bangkok Synthetics Butadiene/ Butene-1  Butadiene  Rubber)  BR(Butadiene Rubber)  Alleminium)  6,000 MTPA  Saudi Organometallic Chemicals Saudi Arabia  E,P,C  Albemarle  Saudi Arabia  E,P,C  Albemarle  Arabian  E,P,C  Albemarle  Albemarle  Arabian  E,P,C  Albemarle  Arabian  E,P,C  JOP  Arabia  E,P,C  JOP  Arabia  E,P,C  JOP  BOW Chemic  Saudi Arabia  E,P,C  Albemarle  Arabian  E,P,C  JOP  Arabia  E,P,C  JOP  BOW Chemic  Saudi Arabia  E,P,C  Albemarle  Arabian  E,P,C  JOP  Arabia  E,P,C  JOP  BOW Chemic  Arabia  E,P,C  Albemarle  Albemarle  Arabian  E,P,C  JOP  Bow Chemicals  Chemicals Arabia  Arabia  E,P,C  JOP  Bow Chemicals Arabia  E,P,C  JOP  Bow Chemicals Arabia  E,P,C  JOP  Albemarle  Arabia  A	2013	SAMCo Acrylic Acid Project	Acrylic Acid	250,000 MTPA			E,P,C	Rohm & Haas	
2013 SOCC Aluminium Alkyls Project Aluminium)  2014 Chemicals Company (SOCC)  Samsung Total Petrochemicals SM Expansion Project  SM Expansion Project  SM Expansion Project  SM Expansion Project  Butene-1  130,000 MTPA  Arabian Petrochemicals Co., Ltd. Korea E.R. CM S&W(Badger)  Petrokemya Butene-1 Project  Butene-1  130,000 MTPA  Arabian Petrochemical Company (Petrokemya)  Arabian Petrochemical Company (Petrokemya)  Arabian Petrochemical Company (Petrokemya)  Saudi Arabia E.R. C UOP  2004 IOCL LAB Project  LAB(Linear Alkyl Benzene)  120,000 MTPA Indian Oil Corp. (IOCL)  BASF Acronal Project  Acronal  40,000 MTPA  Shanghai BASF Colorants & Auxiliaries  China E.R. C BASF  2001 Samsung Fine Chemicals BTP 300,000 MTPA  Samsung Fine Chemicals Co., Ltd.  FT. GT Petrochem Industries Ethoxylate Project  Ethoxylate Project  Butadiene  Butadiene  140,000 MTPA  Bangkok Synthetics Co., Ltd.  BR(Butadiene Rubber)  40,000 MTPA  Bangkok Synthetics Co., Ltd.  Thailand  E.R. C UOP Nippon 2	2013	· ·	Chlorine	816,000 MTPA		USA	E,P, C	DOW Chemical	
SM Expansion Project Monomer)  SM Expansion Project Monomer)  Petrochemicals Co., Ltd.  Arabian Petrochemical Company(Petrokemya)  Saudi Arabia  E,P, C UOP  LAB(Linear Alkyl Benzene)  120,000 MTPA  Arabian Petrochemical Company(Petrokemya)  Arabia  E,P, C UOP  LAB(Linear Alkyl Benzene)  120,000 MTPA  Arabian Petrochemical Company(Petrokemya)  Arabia  E,P, C UOP  Shanghai BASF Colorants & China E,P, C BASF  Auxiliaries  Samsung Fine Chemicals BTP  300,000 MTPA  Samsung Fine Chemicals Co., Ltd.  For a saw (Badger)  Arabian Petrochemical Company(Petrokemya)  Arabian E,P, C UOP  Shanghai BASF Colorants & China E,P, C BASF  Auxiliaries  F,P, C UOP  PT. GT Petrochem Industries Ethoxylate Project  Ethoxylate Project  Butadiene  Butadiene  Butadiene  Butadiene  BUBASF  Auxiliaries  Arabian Petrochemical Co., Ltd.  F,P, C UOP  Samsung Fine Chemicals Korea E,P, C Scientific Des  Thailand E,P, C UOP, Nippon 2  Bangkok Synthetics Butadiene/ Butene-1 Project  BR(Butadiene Rubber)  Arabian Petrochemical Co., Ltd.  F,P, C UOP  Samsung Fine Chemicals Korea E,P, C Scientific Des  Ltd.  BR(Butadiene Rubber)  Arabian Petrochemical Company(Petrokemya)  Arabian E,P, C UOP  Shanghai BASF Colorants & Korea E,P, C Scientific Des  Ltd.  Bangkok Synthetics Co., Thailand E,P, C UOP, Nippon 2  BR(Butadiene Rubber)  BR(Butadiene Rubber)	2013	SOCC Aluminium Alkyls Project	, ,	6,000 MTPA	Chemicals Company		E,P, C	Albemarle	
2004 IOCL LAB Project  LAB(Linear Alkyl Benzene)  120,000 MTPA Indian Oil Corp.(IOCL)  120,000 MTPA Indian	2007	9	, ,	850,000 MTPA		Korea	E,P, CM	S&W(Badger)	
2001 BASF Acronal Project Acronal 40,000 MTPA Shanghai BASF Colorants & Auxiliaries China E,P, C BASF  2001 Samsung Fine Chemicals BTP 70ject BTP 300,000 MTPA Samsung Fine Chemicals Co., Ltd. Korea E,P, C To., Ltd.  1998 PT. GT Petrochem Industries Ethoxylate Project Ethoxylate Project Butadiene/Butene-1 Project Butadiene/Butene-1 Project Butene-1 25,000 MTPA Bangkok Synthetics Co., Ltd.  BR(Butadiene Rubber) 40,000 MTPA Hodian Oil Corp. (IOCL) India E,P, C UOP  BASF  China E,P, C BASF  Korea E,P, C Scientific Des  Ltd. Thailand E,P, C UOP, Nippon 2  Bangkok Synthetics Co., Ltd.	2005	Petrokemya Butene-1 Project	Butene-1	130,000 MTPA			E,P,C	UOP	
2001 Samsung Fine Chemicals BTP Project  BTP 300,000 MTPA Samsung Fine Chemicals Co., Ltd.  Samsung Fine Chemicals Co., Ltd.  FT. GT Petrochem Industries Ethoxylate Project  Ethoxylate 29,000 MTPA  Bangkok Synthetics Butadiene/ Butene-1 Project  Butadiene Rubber)  BR(Butadiene Rubber)  Acronal 40,000 MTPA & Auxiliaries China E,P, C BASF  Korea E,P, C  BASF  Adronal 40,000 MTPA  Adronal 40,000 MTPA  Bangkok Synthetics Co., Ltd.  Thailand E,P, C UOP, Nippon 2  BR(Butadiene Rubber)	2004	IOCL LAB Project	,	120,000 MTPA	Indian Oil Corp.(IOCL)	India	E,P,C	UOP	
BTP Project  BTP Project  Co., Ltd. Rorea E,P, C  Scientific Des  Bangkok Synthetics Butadiene   Butadiene   H40,000 MTPA   Bangkok Synthetics Co., Ltd. Rorea E,P, C  Butadiene   Ltd.   Thailand E,P, C   UOP, Nippon Description   Ltd.   UOP, Nippon Description   Co., Ltd. Rorea E,P, C   UOP, Nippon Description   Co., Ltd. Rorea	2001	BASF Acronal Project	Acronal	40,000 MTPA		China	E,P,C	BASF	
Ethoxylate Project  Ethoxylate Project  Butadiene  140,000 MTPA Butene-1 Project  Butadiene  Butadiene  140,000 MTPA Butene-1 Project  Butene-1 25,000 MTPA Ltd.  BR(Butadiene Rubber)  40,000 MTPA And Butatries Tbk.  Indonesia E,P, C Scientific Des	2001		BTP	300,000 MTPA		Korea	E,P,C		
1998 Butene-1 Project Butene-1 25,000 MTPA Ltd. Thailand E,P, C UOP, Nippon 2  BR(Butadiene Rubber) 40,000 MTPA	1998		Ethoxylate	29,000 MTPA		Indonesia	E,P,C	Scientific Design	
Butene-1 Project  Butene-1 25,000 MTPA Ltd.  BR(Butadiene Rubber)  40,000 MTPA	1000	Bangkok Synthetics Butadiene/	Butadiene	140,000 MTPA	Bangkok Synthetics Co.,	The sile and	E D.O.	LIOD Nices - 7	
Rubber) 40,000 MTPA	1998	Butene-1 Project	Butene-1	25,000 MTPA	Ltd.	mailanu	E, P, C	OOP, Nippon Zeon	
	1000	DOT Floatomars DD/CDD Drainet	,	,	DCT Floatemers Co. Ltd.	Theiland	- D.C	ICD Nipper Zeer	
SBR(Styrene 60,000 MTPA Butadiene Rubber)	1998	BST Elastomers BR/SBR Project	` ,		BST Elastomers Co., Ltd.	Thailand	E,P, C	JSR, Nippon Zeon	
LAB(Linear Alkyl-  UIC PACOL & Linear Alkylbenzene Benzene)  1996 Payamping Project  Tak/(IIC)  Tak/(IIC)	1996			120,000 MTPA		Indonesia	E,P, C	UOP	
Revamping Project Tbk(UIC) Revamping Project PACOL(Olefine) 80,000 MTPA		Revamping Project	PACOL(Olefine)	80,000 MTPA	·· TUK(UIC)				
Samsung General Chemicals TA/PTA 250,000 MTPA Samsung General Korea E,P, C Amoco, Chiyo Chemicals Co., Ltd.	1995		TA/PTA	250,000 MTPA		Korea	E,P,C	Amoco, Chiyoda	
PT Lumbung Sumber Rejeki PAC Polyaluminium 20,000 MTPA PT Lumbung Sumber Indonesia E,P,C Joongwon Ch Project Chloride 20,000 MTPA Rejeki	1992			20,000 MTPA		Indonesia	E,P, C	Joongwon Chemical	



### **Power**

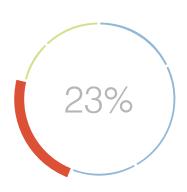
# Growing into a total solution provider for the power industry

Samsung Engineering has focused on executing large- and medium-sized fossil fueled power plants. Having completed a number of projects for large and medium cogeneration plants and collective energy facilities in Korea, Samsung Engineering has leveraged the thus-gained experience and knowhow into overseas market expansion, beginning in 2010, and since been building up competencies in coal-, gas- and oil-fired thermal power generation plants.

With several of overseas projects successfully completed, including its first combined cycle power plant commissioned by CFE of Mexico in 2013 and the Wasit project of Saudi Arabia in 2015, Samsung Engineering is now ready to move on to a larger market. As of today, Samsung Engineering is carrying out various power projects in Kazakhstan, Chile, Saudi Arabia and Mexico, sharpening its global competitive edge.

By further strengthening its ties with major global players and institutional investors, Samsung Engineering will continue to expand its business sphere to include investment, operation, management as well as EPC, in an effort to grow into a total solution provider in the area of power generation.

% of Total Order Backlog (As of December 31, 2015)



Product

Coal-fired
Oil-fired

Gas-fired(Simple Cycle, Combined Cycle)

IGCC

CHP





### Project Experiences



Ma'aden Steam Generation Project, Saudi Arabia

Power							
COMPLETION	PROJECT	CAP	ACITY	CLIENT	COUNTRY	SERVICE	LICENSOR
2020	BTTP JSC Balkhash Thermal Power Project	Electricity	1,320 MW	BTPP JSC(Balkhash Thermal Power Plant Joint Stock Company)	Kazakh- stan	E,P,C	Siemens(STG), Dongfang(Boiler)
2016	BHP CCPP Project	Electricity	517 MW	BHP Billiton Chile (Sponsor: Kelar(KOSPO, Samsung C&T))	Chile	E,P, C	Alstom(GTG), Doosan(HRSG), Skoda(STG)
2016	SWCC Yanbu Phase-3 Power & Desalination Project	Electricity	2,708 MW	Saline Water Conversion Company (SWCC)	Saudi Arabia	E,P,C	Alstom(STG, Boiler)
		Electricity	886 MW	Power Cogeneration Plant Company(PCPC)	Saudi		GE(GTG),
2016	Saudi Aramco Cogeneration Project	Steam	1,478 Ton/h	(Sponsor: Saudi Aramco, Marubeni/JGC/Aljomaih)	Arabia	E,P, C	S&TC(HRSG)
2015	InterGen SLP CCPP Project	Electricity	210 MW	InterGen	Mexico	E,P, C	GE(GTG), Siemens(STG), Doosan(HRSG)
2015	Ma'aden Steam Generation Project	Steam	211 Ton/h	Saudi Ma'aden Company(Ma'aden)	Saudi Arabia	E,P,C	Welcron Kangwon(Boiler)
2015	Saudi Aramco Wasit Cogeneration	Electricity	750 MW	Saudi Arabian Oil Company	Saudi	- D O	MHI(GTG), Siemens(STG), Macchi(HRSG, Boiler)
2015	& Steam Generation Project	Steam	1,644 Ton/h	(Saudi Aramco)	Arabia	E,P, C	
2015	Saudi Aramco Shaybah Package#3 NGL Power Generation Project	Electricity	660 MW	Saudi Arabian Oil Company (Saudi Aramco)	Saudi Arabia	E,P,C	GE(GTG)
2013	CFE Norte-II CCPP Project	Electricity	433 MW	Commission Federal de Electricidad(CFE) (Sponsor: KST Electric Power Company)	Mexico	E,P,C	GE(GTG), Siemens(STG), BHI(HRSG)
2007	LH Incheon Thermal Power Project	Electricity	85 MW	Korea Land & Housing Corporation(LH)	Korea	E,P,C	
2001	KG Energy Sihwa Thermal Power Project	Electricity	20 MW	KG Energy Co., Ltd.	Korea	E,P,C	
2001	Ansan Thermal Power Project	Electricity	183 MW	Ansan City Development	Korea	E,P,C	

### Power Value Chain

- 1 Oil-fired
- 4 Coal-fired
- 2 IGCC3 CCPP
- 5 Co-gen



Please refer to page 39 for the hydrocarbon

Please refer to page 55 for the industrial & environmental



### Industrial

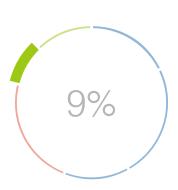
#### Setting new industry standards in industrial facilities

Samsung Engineering has designed and built advanced industrial facilities, including the world's largest industrial cleanroom as well as a long list of semiconductor, display, secondary battery, and electronic components manufacturing facilities.

Of late, Samsung Engineering has been expanding into the business of building pharmaceutical plants, including biopharmaceutical plants. We have been particularly striving in the bio plant sector, a new growth industry: We have successfully completed Samsung Biologics' Edison Phase-1 and Phase-2 projects, of which the latter boasts the world's largest production capacity. Moreover, by winning Hanmi Pharmaceutical's Paltan Plant project, Samsung Engineering has further solidified its presence in the pharmaceutical plants area.

Building on our core competencies—client satisfaction, engineering technology and total project management skills—we will grow into a global premier EPC leader in industrial facilities.

% of Total Order Backlog (As of December 31, 2015)



Product

Γ

Manufacturing
Pharmaceutical(Bio)





## Project Experiences

Display				
COMPLETION	PROJECT	CLIENT	COUNTRY	SERVICE
2016	Samsung Display A3 Expansion Project	Samsung Display Co., Ltd.	Korea	P, C
2013	Samsung Display SMD Y(A3) Line Project	Samsung Display Co., Ltd.	Korea	P, C
2012	Samsung Ube Materials G2 Project	Samsung Ube Materials	Korea	P, C
2012	Samsung Display SMD A2 Line Project	Samsung Display Co., Ltd.	Korea	P, C
2012	Samsung Display Tianjin A2 Module Line Project	Samsung Display Co., Ltd.	China	E,P,C
2009	Samsung Electronics LCD Module Line Expansion Project	Samsung Electronics Co., Ltd.	Slovakia	E,P,C
2007	Hansol LCD Project	Hansol LCD, Inc.	Slovakia	P, C
2005	Corning Precision Materials SSG Project	Corning Precision Materials	China	E,P,C
2003	Suzhou Samsung Electronics TFT LCD Module Line Project	Suzhou Samsung Electronics Co., Ltd.	China	E,P,C
Semicond	uctor			
COMPLETION	PROJECT	CLIENT	COUNTRY	SERVICE
2009	Intel A9T9 ATM Project	Intel Products Vietnam Company, Ltd.	Vietnam	P, C
2007	SEMES Semiconductor Equipment Project	SEMES Co., Ltd.	Korea	P, C
Precision	Glass			
COMPLETION	PROJECT	CLIENT	COUNTRY	SERVICE
2013	Corning Precision Materials Solar Battery Project	Corning Precision Materials	Malaysia	E,P,C
2012	Corning Precision Materials Suria Tempered Glass Project	Corning Precision Materials	Malaysia	E,P,C
2011	Corning Precision Materials KN 13~16 Line Construction Project	Corning Precision Materials	Korea	E,P,C
2008	Corning Precision Materials KC 21~26 Line Construction Project	Corning Precision Materials	Korea	E,P,C
2005	Corning Precision Materials BLU Project	Corning Precision Materials	Korea	E,P,C
Electric Pa	arts			
COMPLETION	PROJECT	CLIENT	COUNTRY	SERVICE
2016	Samsung SDI Vietnam Yen Phong Plant Project	Samsung SDI Co., Ltd.	Vietnam	E,P,C
2016	Samsung Electro-Mechanics Vietnam PBA Layout Renovation Project	Samsung Electro-Mechanics Co., Ltd.	Vietnam	P, C
2016	Samsung Electronics Thailand ATV Plant Expansion Project	Samsung Electronics Co., Ltd.	Thailand	E,P,C
2016	Samsung Electro-Mechanics Cheonan S Project	Samsung Electro-Mechanics Co., Ltd.	Korea	P, C
2016	Samsung Electro-Mechanics China Tianjin Phase-2 Project	Samsung Electro-Mechanics Co., Ltd.	China	E,P,C
2016	Samsung SDI China Polaroid Film Plant Project	Samsung SDI Co., Ltd.	China	P, C
2016	Samsung SDI China SAPB Project	Samsung SDI Co., Ltd.	China	E,P,C
2016	SEHC CE Project	Samsung Electronics HCMC CE Complex Co., Ltd. (SEHC)	Vietnam	E,P,C
2010	•	(02110)		





SEHC CE Project, Vietnam

Samsung Display A3 Expansion Project, Korea

COMPLETION	PROJECT			CLIENT	COUNTRY	SERVICE
2015	Toray KPR-1 Project		Toray Advanced	Materials Korea Inc.	Korea	E,P,C
2014	Samsung Electro-Mechanics Busan New Factor	ory Project	Samsung Electro	o-Mechanics Co., Ltd.	Korea	E,P, C
2013	Samsung Electro-Mechanics Vietnam Project			Samsung Electro-Mechanics Co., Ltd.		
2013	Samsung Electro-Mechanics K2 Project			Samsung Electro-Mechanics Co., Ltd.		
2013	Samsung SDI Tianjin Polymer 17 Line Expansion	on Project	Samsung SDI Co	o., Ltd.	China	E,P,C
2013	Samsung Electro-Mechanics NF Project			o-Mechanics Co., Ltd.	China	E,P,C
2013				alaysia) Sdn. Bhd	Malaysia	E,P,C
2011	Samsung Electro-Mechanics TH Project		Samsung Electro	o-Mechanics Co., Ltd.	Thailand	E,P,C
2007	Samsung Electro-Mechanics FCB 2 Line Const	truction Project	Samsung Electro	o-Mechanics Co., Ltd.	Korea	E,P,C
2006	Samsung SDI Battery Plant Renovation Project		Samsung SDI Co	o., Ltd.	Korea	E,P,C
2006	Toppan Photomasks IC2 Project		Toppan Photoma	asks, Inc.	Korea	E,P,C
Metallurgy	,					
COMPLETION	PROJECT	C.	APACITY	CLIENT	COUNTRY	SERVICE
2013	Ma'aden Aluminium Smelter Port	Slios	150,000 (50,000*3 Units) Tons	· Ma'aden, Alcoa	Saudi Arabia	E,P,C
2010	Facility & Silos Project	Slios	48,000 (24,000*2 Units) Tons	wa addi, Aldda		L,1, O
2013	Ma'aden Aluminium Smelter Cast House Project	Molten Metal Production	740,000 MTPA	Ma'aden, Alcoa	Saudi Arabia	E,P,C
2013	Ma'aden Aluminium Rolling Mill Project	Aluminium Coil	380,000 MTPA	Ma'aden, Alcoa	Saudi Arabia	E,P,C
		Meltshop	800,000 Tons per annum			
2013	SULB Steel Mill Project	HSM	600,000 Tons per annum	United Steel Company(SULB)	Bahrain	E,P,C
		BFG Holder	150,000 m <sup>3</sup>			
2013	Hyundai Steel Gas Holder Project	LDG Holder	80,000 m <sup>3</sup>	Hyundai Steel Co., Ltd.	Korea	E,P,C
		COG Holder	70,000 m <sup>3</sup>	•		
2011	SeAh Steel UAE Pipe Mill Project	LSAW Pipe	50,000 Tons	SeAh Steel UAE LLC.	UAE	E,P,C
00.1.1		Sintered Ore	1,200,000 Tons per year			E B 00
2011	Hyundai Steel Sinter Project	Main Facility of Unit	2 E+P Supply	Hyundai Steel Co., Ltd.	Korea	E, P, CS



Hankook Tire Manufacturing Project, Hungary

COMPLETION	PROJECT		CAPACITY		CLIENT		COUNTRY	SERVICE
2010	IISCO Steel Project		0,11,10111		SAIL IISCO		India	Р
2010	ilodo dicer i rigica	BFG Hol	der	200,000 m <sup>3</sup>	0, 4E 11000			
0010	Lhauradai Obaal Du Daaduat Oaa Ouradh Daaisat						I/	E D O
2010	Hyundai Steel By-Product Gas Supply Project	LDG Hol		80,000 m <sup>3</sup>	Hyundai Steel Co., Ltd.		Korea	E,P,C
		COG Ho	lder	70,000 m <sup>3</sup>				
2009	POSCO CGL Utility Project	CGL(Co Galvaniz		400,000 Tons per year	POSCO Mexico S.A. de	C.V.	Mexico	E,P, C
2005	SeAh Steel Gunsan Project				SeAh Steel Corp.		Korea	E,P, C
Γire								
COMPLETION	PROJECT			CLIENT		COL	INTRY	SERVICE
2011	Hankook Tire Manufacturing No.2 Project		Hankook Tire C	o., Ltd.		Hungary		E,P,C
2011	Hankook Tire PCR Tire Manufacturing No. 3-3 F	Project	Hankook Tire C	o., Ltd.		China		E,P,C
2008	Hankook Tire Manufacturing Project		Hankook Tire C	o., Ltd.		Hungary		E,P,C
2007	Hankook Tire PCR Tire Manufacturing Project		Hankook Tire C	o., Ltd.		China		С
2006	Hankook Tire Manufacturing No.3,4,5 Project		Hankook Tire C	o., Ltd.		China		С
Pharmace	utical							
COMPLETION	PROJECT		CAPACI	TY	CLIENT		COUNTRY	SERVICE
2018	Samsung Biologics Edison Phase-3 Project		Bio-pharma.		Samsung Biologics		Korea	E,P,C
2017	Hanmi Pyeongtaek Global Smart Project		Bio-pharma.		Hanmi Pharm. Co., Ltd.		Korea	E,P,C
2017	Hanmi Hwaseong Global Smart Project				Hanmi Pharm. Co., Ltd.		Korea	P, C
2015	Samsung Biologics Edison Phase-2 Project		Bio-pharma.	150,000 ℓ	Samsung Biologics		Korea	E,P,C
2014	Dong-A Meiji Bio Project		Bio-pharma.	7,500 ℓ	Dong-A Socio Group, Meiji Seika Pharma		Korea	E,P,C
2012	Samsung Biologics Edison Phase-1 Project		Bio-pharma.	30,000 ℓ	Samsung Biologics		Korea	E,P,C
ndustrial l	Manufacturing							
COMPLETION	PROJECT			CLIENT		COL	INTRY	SERVICE
2015	Marubeni Textile Phase-3 Project		Marubeni Corpo	oration		Angola		E,P,C
2014	Marubeni Textile Phase-2 Project		Marubeni Corpo	oration		Angola		E,P, C
2013	Samsung Fine Chemicals M-1 Project		Samsung Fine (	Chemicals Co.	Ltd.	Korea		E,P,C
2012	Toray KL-11, CPS-9 Project		Toray Advanced	Materials Kore	ea Inc.	Korea		E,P, C
2010	USKO Almaty Logistics Center Project		USKO Logistics	International J	SC	Kazakhsi	tan	E,P
2006	KANC National R&D Center Project		Korea Advance	d Nano Fab Ce	enter(KANC)	Korea		E,P,C
2006	KAI Aircraft Assembly Project		Korea Aerospad	ce Industries, L	td.(KAI)	Korea		E,P,C
2002	Lafarge Dangjin Gypsum Board Project		Lafarge Byuksa	n Gypsum Boa	ard Co., Ltd.	Korea		E,P,C

Pulp/Pape	r			
COMPLETION	PROJECT	CLIENT	COUNTRY	SERVICE
2001	Hankuk Paper PM3 Project	Hankuk Paper Mfg. Co., Ltd.	Korea	P, C
1999	Moorim Paper No.3 Factory Project	Moorim Paper Co., Ltd.	Korea	E,P,C
Infrastruct	ure			
COMPLETION	PROJECT	CLIENT	COUNTRY	SERVICE
2016	Samsung Electronics Pyeongtaek Utility Builiding Project	Samsung Electronics Co., Ltd.	Korea	P, C
2016	Samsung Electronics Seoul National University R&D Center Project	Samsung Electronics Co., Ltd.	Korea	E,P, C
2016	Samsung Electronics 154kV Substation Project	Samsung Electronics Co., Ltd.	Korea	E,P,C
2013	Seoul Dongdaemoon Design Plaza(Electric Work) Project	Seoul City	Korea	P, C
2011	KORAIL Yongsan Rolling Stock Depot Removal Project	Korea Railway Corp.(KORAIL)	Korea	E,P,C
2011	KORAIL Pyongnae Rolling Stock Depot(Electric Car) Project	Korea Railway Corp.(KORAIL)	Korea	E,P,C
2009	Samsung Electronics 345kV Substation Project	Samsung Electronics Co., Ltd.	Korea	E,P,C
2009	Samsung SDI 154kV Substation Project	Samsung SDI Co., Ltd.	Korea	E,P,C
2009	KORAIL Kyoungchun Railway Line No.4 Project	Korea Railway Corp.(KORAIL)	Korea	E,P,C
2007	Daejeon Metro No.1 Line Rail System Project	Daejeon Metropolitan City	Korea	E,P,C
2002	KORAIL Busan Rolling Stock Depot(Conventional Car) Project	Korea National Railroad(KORAIL)	Korea	E,P,C
2002	2002 Korea-Japan World Cup Main Stadium Project	Seoul City	Korea	E,P, C
2001	Haewoondae Undersea Aquarium Project	Korea Aquaria 21	Korea	E,P, C
2000	KORAIL Ansan Rolling Stock Depot(Electric Car) Project	Korea National Railroad(KORAIL)	Korea	P, C
Food/Beve	erages			
COMPLETION	PROJECT	CLIENT	COUNTRY	SERVICE
2003	KT&G Yeongju Tobacco Project	KT&G Corporation	Korea	E,P, C
2002	Namyang Dairy Product Cheonan Project	Namyang Dairy Product Co., Ltd.	Korea	E,P, C
2000	Nongshim Gumi Expansion Project	Nongshim Co., Ltd.	Korea	P, C
1998	HiteJinro Liquor Project	HiteJinro Co., Ltd.	Korea	E,P,C
1995	Jinro-Coors Beer Brewery Project	Jinro-Coors Brewing Co., Ltd.	Korea	E,P,C

### **Environmental**

#### Nurturing one-stop service from planning to operation

In the area of water treatment, including sewage and waste water recycling, seawater desalination, and ultrapure water production, Samsung Engineering has completed over 300 projects in the past 40 years. Moreover, through continued R&D investment it has secured the core technology that is second to none in industrial water treatment. Based on such knowhow and technological competency, Samsung Engineering has grown into an environmental specialist offering quality services from the entire value chain activities ranging from engineering to construction, operation, technology diagnose and business feasibility analysis.

In 2014, Samsung Engineering successfully completed the Muharraq sewage treatment facility in Bahrain, and will be operating and managing the facility until 2040. The facility represents our first overseas BOT (Build-Operate-Transfer) project as well as an overdue recognition of our successful domestic BOT business and in-depth DBO (Design-Build-Operate) experience in overseas HCSEZ ICAD industrial wastewater treatment projects.

In the next few years, we will continue our investment and O&M efforts to grow into a total solution provider capable of all environmental projects of any scale, from planning to financing to operation.

% of Total Order Backlog (As of December 31, 2015)



Product

Sewage Treatment
Wastewater Treatment
Water Treatment
Water Reuse
Desalination
Ultra-pure Water
Air Pollution Prevention
Waste Treatment





### **Project Experiences**

OMPLETION	PROJECT	CAPACITY		CLIENT	COUNTRY	SERVICE
2017	Samsung Electronics Pyeongtaek Wastewater Treatment Project	Wastewater Treatment	25,000 m³/d	Samsung Electronics Co., Ltd.	Korea	E,P,C
		Sewage Treatment	45,000 m <sup>3</sup> /d			E,P, C,
2017	Asan Sewage Treatment & Reuse Project	Reuse	27,000 m <sup>3</sup> /d	Asan City	Korea	O&M
2016	Samsung Electro-Mechanics Cheonan S Wastewater Treatment Project	Wastewater Treatment	2,500 m <sup>3</sup> /d	Samsung Electro-Mechanics Co., Ltd.	Korea	E,P,C
2016	Samsung Electronics S3 Wastewater Treatment Project	Wastewater Treatment	39,000 m³/d	Samsung Electronics Co., Ltd.	Korea	E,P,C
2015	Samsung Display Asan Tangjeong T.C Wastewater Treatment Phase-7 Project	Wastewater Treatment	60,000 m³/d	Samsung Display Co., Ltd.	Korea	E,P,C
2015	Samsung Electronics TEN Wastewater	Wastewater Treatment	8,100 m <sup>3</sup> /d	Samsung Electronics Co., Ltd.	China	E,P,C
2013	Treatment Project	Reuse 5,100 m³/d		Offilia	L, F, O	
	Samsung Electro-Mechanics Vietnam	Wastewater Treatment	28,440 m³/d	Samsung Electro-Mechanics		
2014	Wastewater Treatment & Reuse Project	Reuse	10,800 m³/d	Co., Ltd.	Vietnam	E,P,C
	Samsung Electro-Mechanics Kunshan	Wastewater Treatment	8,900 m <sup>3</sup> /d	Samsung Electro-Mechanics		
2014	Wastewater Treatment & Reuse Project	Reuse	14,000 m³/d	Co., Ltd.	China	E,P,C
	Samsung Electronics M Wastewater	Wastewater Treatment	25,000 m³/d			
2014	Treatment Project	Reuse	10,000 m³/d	Samsung Electronics Co., Ltd.	China	E,P,C
2014	MOW Muharraq Sewage Treatment BOT Project	Sewage Treatment			Bahrain	E,P, C, O&M
2013	Anseong West Area Sewage Treatment BTO Project	Sewage Treatment	50,500 m <sup>3</sup> /d	Anseong City	Korea	E,P,C, O&M
2012	Samsung Display Asan Tangjeong T.C Industrial Water Treatment Phase 1~6 Project	Wastewater Treatment	250,000 m³/d	Samsung Display Co., Ltd.	Korea	E,P,C
2012	Samsung Electronics Hwaseong Industrial Water Treatment Phase 1~3 Project	Water Purification	90,000 m³/d	Samsung Electronics Co., Ltd.	Korea	E,P,C
2012	Samsung Electronics Integrated Wastewater Treatment Phase-1 Project	Wastewater Treatment	96,000 m³/d	Samsung Electronics Co., Ltd.	Korea	E,P,C
2010	Yongin Sewage Treatment(12 Plants) BTO Project	Sewage Treatment	167,530 m³/d	Yongin City	Korea	FS,E,F C,O&M
2009	HCSEZ ICAD Industrial Wastewater Treatment DBO Project	Wastewater Treatment	40,000 m <sup>3</sup> /d	HCSEZ	UAE	E,P,C, O&M
2009	Osan Sewage Treatment &	Sewage Treatment	64,000 m³/d	Osan City	Korea	E, P, C
2009	Reuse#2 Project	Reuse	52,000 m <sup>3</sup> /d	Osair City	Notea	L, r, O
2008	Keco Gumi Sunsan Sewage Pipeline Repair Project			Environmental Management Corp.(Keco)	Korea	E, P, C
2008	Hwaseong Sewage Treatment BTO Project	Sewage Treatment	54,000 m³/d	Hwaseong City	Korea	E, P, C O&M
2008	Keco Han River Area#4 Section Sewage Pipeline Repair Project			Environmental Management Corp.(Keco)	Korea	E, P, C
2007	GICO Gugal Sewage Treatment Project	Sewage Treatment	35,000 m³/d	Gyeonggi Urban Innovation Corp.(GICO)	Korea	E, P, C
2007	K Water Jeonnam West Area Water Treatment Project	Water Purification	30,000 m³/d	Korea Water Resources Corp. (K Water)	Korea	E, P, C
2006	Busan Dongbu Sewage Treatment BTO Project	Sewage Treatment	135,000 m³/d	Busan City	Korea	FS, E, C, O&I
2006	Incheon Songdo Sewage Treatment Project	Sewage Treatment	70,000 m³/d	Incheon City	Korea	E, P, C





Yongin Sewage Treatment BTO Project, Korea

Cheonan Municipal Solid Waste Incineration BTO Project, Kroea

COMPLETION	PROJECT		CAPACITY		CLIENT	COUNTRY	SERVICE
JOINI LETION			OALAGITT		OLILIVI	COOMITT	SETTIOL
2017	Samsung Electronics Pyeongtaek P-PJT Ultrapure Water System Project	Ultrapure W	/ater(RO)	8,000 m³/d	Samsung Electronics Co., Ltd.	Korea	P, C
2016	Samsung Display Vietnam V2 Project	Ultrapure W	/ater(RO)	11,000 m³/d	Samsung Display Co., Ltd.	Vietnam	E, P, C
2016	Samsung Electronics Giheung/Hwaseong Ultrapure Water Retrofit Project	Ultrapure Water(RO)			Samsung Electronics Co., Ltd.	Korea	E, P, C
2016	Samsung Electronics S3 Ultrapure Water System Project	Ultrapure Water(RO)		32,700 m³/d	Samsung Electronics Co., Ltd.	Korea	E, P, C
2015	Samsung Suzhou LCD SSL Phase-2 Ultrapure Water System Project	Ultrapure Water(RO)		23,000 m <sup>3</sup> /d	Samsung Suzhou LCD Co., Ltd.	China	E, P, C
2015	Samsung Electronics TEN Ultrapure Water System Project	Ultrapure W	, ,	2,900 m³/d	Samsung Electronics Co., Ltd.	China	E, P, C
2014	Samsung Electro-Mechanics Kunshan Ultrapure Water System Project	Ultrapure W		21,600 m <sup>3</sup> /d	Samsung Electro-Mechanics Co., Ltd.	China	E, P, C
2014	Samsung Electronics M Ultrapure Water System Project	Ultrapure W	/ater(RO)	20,000 m³/d	Samsung Electronics Co., Ltd.	China	E, P, C
2013	Samsung Suzhou LCD SSL Ultrapure Water System Project	Ultrapure W	/ater(RO)	27,000 m <sup>3</sup> /d	Samsung Suzhou LCD Co., Ltd.	China	E, P, C
2013	Samsung Electronics 16 Line M3/M4 Ultrapure Water System Project	Ultrapure W	` '	63,600 m <sup>3</sup> /d	Samsung Electronics Co., Ltd.	Korea	E, P, C
2011	SAS CU UPW/IWT Project	Ultrapure Water(RO)		8,100 m <sup>3</sup> /d	Samsung Austin Semiconductor (SAS)	USA	E, P, C
2011	Samsung Electronics SMD A2 Ultrapure Water System Project	Ultrapure W	/ater(RO)	115,000 m³/d	Samsung Electronics Co., Ltd.	Korea	E, P, C
2010	Samsung Display Asan Tangjeong T8 Ultrapure Water System Phase 1~2 Project	Ultrapure W	/ater(RO)	136,000 m³/d	Samsung Display Co., Ltd.	Korea	E, P, C
/aste Trea	atment						
OMPLETION	PROJECT		CA	APACITY	CLIENT	COUNTRY	SERVICE
2015	SLC Sudokwon Landfill Project		Landfill	86,700,000 m <sup>3</sup>	Sudokwon Landfill Management Corp.(SLC)	Korea	P, C
2015	Cheonan Municipal Solid Waste Incineration E	STO Project	Incinerator	200 t/d	Cheonan City	Korea	E,P, C, O&M
2014	MOW Muharraq BOT Project(Sludge Incinerat	,	Incinerator	132 t/d	Ministry of Works(MOW)	Bahrain	E,P, C, O&M
2009	GICO Yongin Sewage Sludge Treatment Facili		Incinerator	190 t/d	Gyeonggi Urban Innovation Corp.(GICO)	Korea	E,P,C
2008	Incheon MSW Incineration Facility Project		Incinerator	150 t/d	Incheon City	Korea	E,P,C
2001	Cheonan Municipal Solid Waste Incineration F Project	acility	Incinerator	200 t/d	Cheonan City	Korea	E,P, C



Samsung Display Asan Tangjeong T.C Industrial Water Treatment Phase 1~6 Project, Korea

#### **Air Pollution Prevention** COMPLETION PROJECT Samsung Electronics P-PJT Air Pollution Prevention Air Pollution 2017 51,286 m³/min Samsung Electronics Co., Ltd. E.P.C Korea Prevention Samsung Electro-Mechanics Binhai Phase-1 Air Pollution Samsung Electro-Mechanics 4,150 m<sup>3</sup>/min China E,P,C Air Pollution Prevention Facility Project Prevention Samsung Electronics Air Pollution Prevention Facility Air Pollution 2016 Samsung Electronics Co., Ltd. Korea E,P,C Retrofit Phase-2 Project Prevention Samsung Display A3 Expansion Ultrapure Water & Air Pollution Prevention Facility Project Air Pollution Samsung Display Co., Ltd. Korea E,P,C Prevention Samsung Electronics S3 Air Pollution Air Pollution Korea E,P,C 2016 131,383 m³/min Samsung Electronics Co., Ltd. Prevention Facility Project Prevention Samsung Suzhou LCD SSL Phase-2 Air Pollution Air Pollution 2015 17,139 m³/min Samsung Suzhou LCD Co., Ltd. China E,P,C Prevention Facility Project Prevention Samsung Electronics TEN Air Pollution Air Pollution 2015 2,400 m³/d Samsung Electronics Co., Ltd. China E, P, C Prevention Facility Project Prevention Samsung Display PFC Gas Removal System & PFC Removal 10 m³/min Samsung Display Co., Ltd. Korea E,P,C CDM Consulting Project Air Pollution 2014 Samsung Electronics M Air Pollution Prevention Project 140,050 m³/min Samsung Electronics Co., Ltd. China E,P, C Prevention Samsung Suzhou LCD SSL Air Pollution Air Pollution 28,000 m³/min Samsung Suzhou LCD Co., Ltd. China E,P, C Prevention Facility Project Prevention Samsung Display SDC Y(A3) Air Pollution 2013 Samsung Display Co., Ltd. Korea E,P,C Prevention Facility Project Samsung Electronics 16 Line Air Pollution Air Pollution 222,261 m³/min Samsung Electronics Co., Ltd. Korea E,P, C 2011 Prevention Facility Project Soil Remediation COMPLETION COUNTRY SERVICE Yongsan Station Area International 2013 Yongsan Development Co., Ltd. E,P,C Business District Development Soil Remediation Project 2012 Keco TKP Closed Oil Station Soil Remediation Project Environmental Management Corp.(Keco) Korea E,P,C 2011 U.S. Army Base Soil Remediation Project Ministry of National Defense Environmental Management Corp. Korea COMPLETION CLIENT SERVICE Ministry of MOW Muharrag Sewage Treatment BOT Project O&M Sewage Treatment 100,000 m<sup>3</sup>/d Bahrain Works(MOW) Cheonan Municipal Solid Waste Incineration BTO Project O&M 2030 Incinerator 200 t/d Cheonan City Korea Yongin Sewage Treatment(12 Plants) BTO Project 167,530 m³/d Yongin City N&O 2030 Sewage Treatment Korea Incheon Songdo & Mansu Sewage Treatment BTO Project 2024 Sewage Treatment 100,000 m<sup>3</sup>/d Incheon City Korea O&M 2021 Busan Dongbu Sewage Treatment BTO Project 135,000 m³/d Busan City O&M Sewage Treatment Korea Cheonan Municipal Solid Waste Incineration Project O&M 200 t/d Cheonan City Incinerator Korea HCSEZ ICAD Industrial Wastewater Treatment DBO Project 2014 40,000 m<sup>3</sup>/d HCSEZ UAE O&M

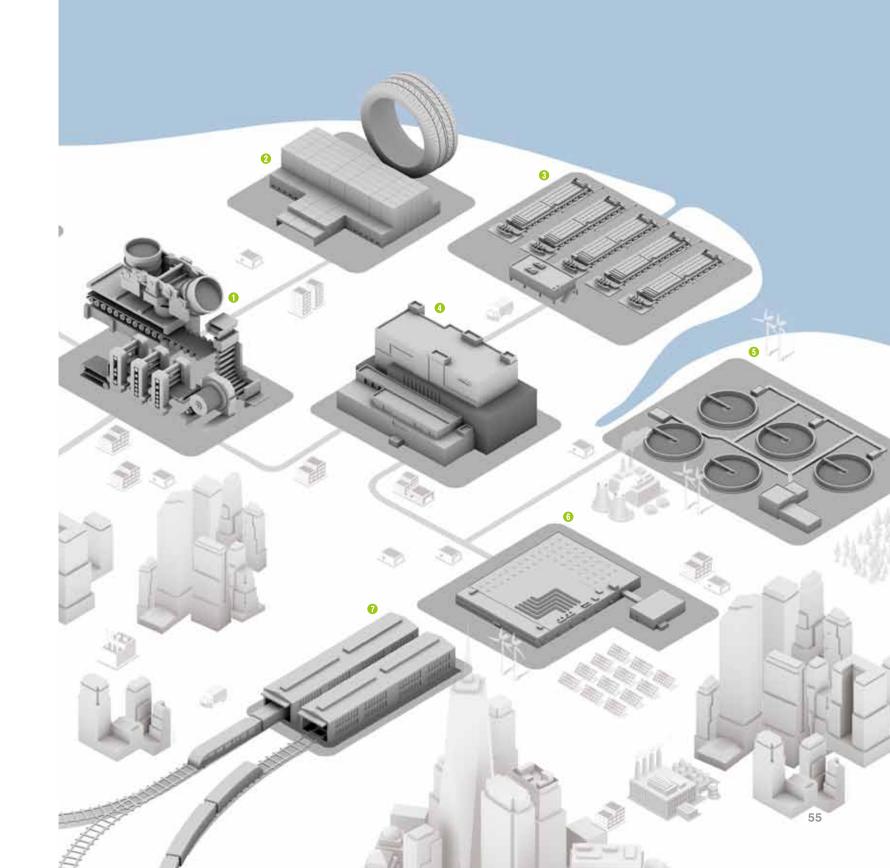
Wastewater Treatment

#### Industrial & Environmental Value Chain



hydrocarbon

to page 43 for the power



### **Safety Management**

#### **Certificates**

#### Safety

KOSHA 18001 | KOSHA(Korea)

Issue Date: November 8, 2012 Expiration Date: November 7, 2018

OHSAS 18001:2007 | LRQA(UK)

Issue Date: February 28, 2011 Expiration Date: February 27, 2017

#### **Environment**

ISO 14001:2004 | LRQA(UK)

Issue Date: February 28, 2014 Expiration Date: February 27, 2017

#### Quality

ISO 9001:2008 | LRQA(UK)

Issue Date: March 9, 2014 Expiration Date: March 8, 2017

#### S Certification | ASME(USA)

Issue Date: December 15, 2015 Expiration Date: January 15, 2019

#### PP Certification | ASME(USA)

Issue Date: December 15, 2015 Expiration Date: January 15, 2019

#### R Certification | NBIC(USA)

Issue Date: December 21, 2015 Expiration Date: January 15, 2019 Safety is the top priority at Samsung Engineering—a core value we live by and demand from our subcontractors for our clients' interests. Over 40 years, our safety records for about 1,000 projects we have completed worldwide speak for our safety-first work ethics.

We are wholly committed to working safely because we believe it should be a way of life. It also is a fundamental business principle: When safety is fully enforced and observed at the worksite, project quality improves. Safety is costless, but its results are priceless.

#### Safety Man-Hours Grade Matrix

(Unit: Man-Hours)

mount	★ (Level 1)	★★ (Level 2)	<b>★★★</b> (Level 3)
lp to USD 0.5 billion	2 million	4 million	6 milion
ISD 0.5~USD 1.5 billion	8 million	16 million	24 million
ISD 1.5 + billion	14 million	28 million	42 million

### Safety Records in Major Projects

(Unit: Safety Man-Hours without LTI, As of May 31, 2016)

2016	★★★ 91,035,437 TAKREER Carbon Black & Delayed Coker(CBDC) Project	
2016	★★ 31,715,120 Luberef Yanbu Refinery Expansion Project	
2016	★ 7,131,460 Petronas Terengganu Gas Terminal Project	
2016	★ 8,182,040 Gazprom Badra GSP Project	
2015	* * 56,765,413 Saudi Aramco Shaybah Package#4 Increase Gas Handling Capacity Project	
2015	★★★ 67,209,750 Sonatrach Skikda Refinery Project	
2014	★★★ 42,518,368 Al Hosn Gas Shah Gas Development Package#4 U&O Project	
2014	★★★ 38,215,057 Ma'aden Aluminium Rolling Mill Project	
2013	★★★ 36,000,000 SAMCo Acrylic Acid Project	
2013	★★★ 30,000,000 SATORP Jubail Export Refinery Package#3 Aromatics Project	
2012	★★★ 31,000,000 OPaL DFCU/AU Project	

★ Grade for Safety Man-Hours

### **Global Operation**

Samsung Engineering's EPC specialists, armed with global competence, pursue global management in every corner of the world together with local partners based on excellence and trust.

#### **HEADQUARTERS**

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58

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#### IRA

### Samsung Engineering Co., Ltd. Irag Office

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#### KUWAI1

#### Samsung Engineering Co., Ltd.

Al-Soor Tower 18th Floor, Al-Soor Street, Kuwait City, Kuwait Tel: +965-2291-5377 sustainable growth comes from a responsible approach to progress; thus we are steadfast in making relentless efforts to grow together with our stakeholders and create shared value for all.

### Sustainability

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Environmental Management

Social Responsibility

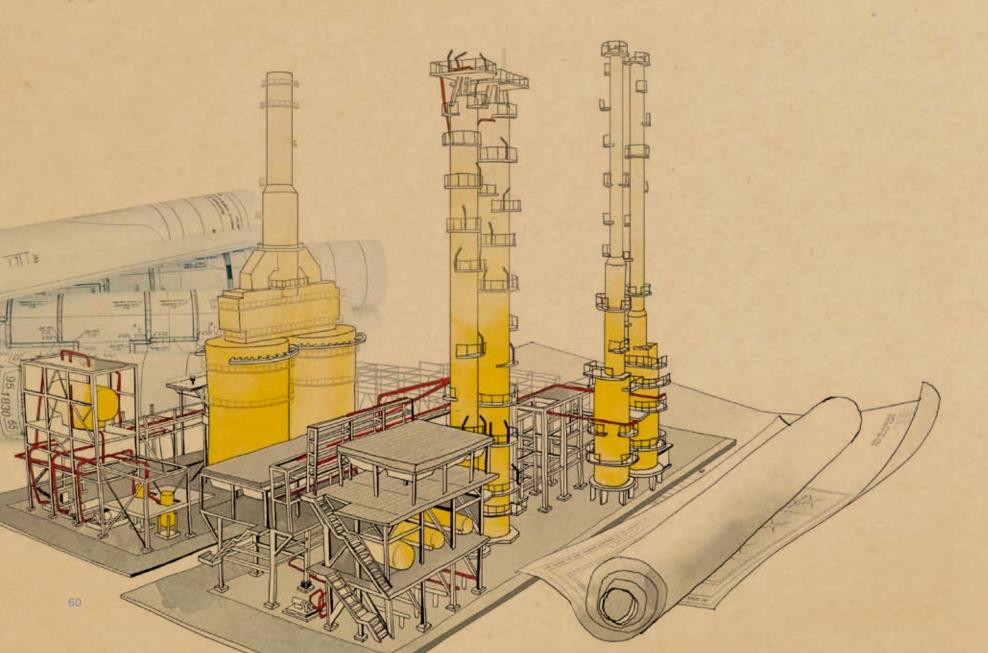
### **Human Resources**

66

I joined Samsung Engineering in 2012, with an aim of developing new knowledge and business fields for the company. I know that I would have never had a chance to achieve anything without the trust and honesty I experienced from the first day on.









Samsung Engineering honors the unique talents, teamwork, unity and integrity of our employees. Based on such human resources development philosophy, we provide educational programs to help them plan their career paths and improve job competency, to become experts in their chosen fields.

#### Training Programs

NEW EMPLOYEE GATE PROGRAM Gate training and promotional training for newly hired entry-level, experienced and foreign national employees

LEADERSHIP PROGRAM Leadership education for executives, regional specialist programs, Samsung MBA

PROFESSIONAL TRAINING PM Academy, training for specialists, programs designed to expedite the training of entry-level employees

GLOBAL CAPACITY DEVELOPMENT Practical business English, training support for overseas offices, 'Global Mindset' program

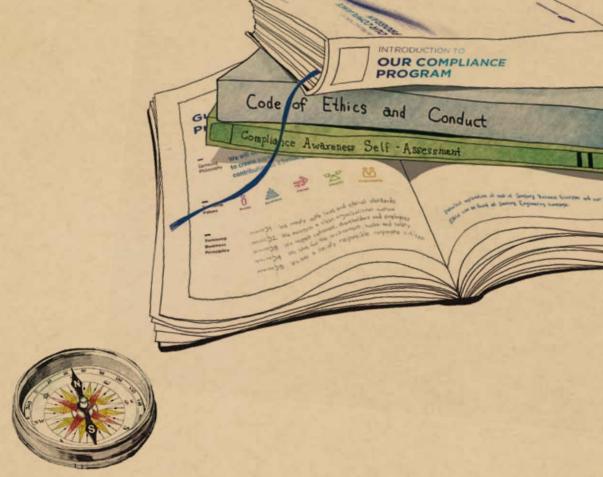
### **Ethics & Compliance**

66

Samsung Engineering helps its employees work with integrity by offering educational programs, improving processes, and implementing the right systems. We will continue to raise our standards for ethics and compliance through various corporate activities.







To grow into a company that wins trust from customers and society in an increasingly competitive global market, Samsung Engineering practices the philosophy of the "Samsung Spirit" that focuses on ethical and transparent management; we operate strict compliance programs and constantly educate our employees on the importance of global business ethics, thereby preventing and minimizing legal risks. We also run systems and training programs to safeguard corporate and customer information.

#### Ethical & Compliance Activities

BUSINESS SUPPORT Establishment of graft and collusion prevention guidelines, operation of compliance systems EDUCATION PROGRAMS Dissemination of Samsung Engineering Code of Ethics, company-wide execution of mandatory education

MONITORING Operation of internal audit and a whistleblower site

### **Partnership**

66

Samsung Engineering carries out diverse win-win activities for its partners, such as sharing regular business updates and providing training programs that will improve their competitiveness. We sincerely hope to grow together with Samsung Engineering based on such trust.









Samsung Engineering believes its global competitiveness improves with the competency of its partners. Thus, by selecting partners fairly and transparently and educating them continually, we form consensus on a need for growing together. Also by helping them improve their competitiveness through various support measures, we enhance the quality of projects we complete and practice the philosophy of coexistence for our partners and clients.

#### **Support Programs for Partners**

FINANCIAL SUPPORT Interest-free loans, Mutual Growth Fund

TECHNOLOGY SUPPORT Open contests for technology development, consultation on technology development, in IRAD

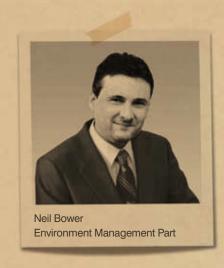
TRAINING SUPPORT Online education, commissioned education by specialized institutions, intensive project managers education

HIRING SUPPORT Job fair, job website operation

## **Environmental Management**

66

I knew environmental standards for projects were becoming stricter worldwide, but I did not know how demanding they were until executing this project. Now I am confident that we can build plants successfully while meeting the standards.









Through environmental management, Samsung Engineering respects and practices conservation measures, which have been promoted by global society. Above all, our employees and partners maintain a high environmental awareness through systematic training programs, and we conduct environmental management throughout the entire business process by setting up plans suitable for each project and monitoring them. By continuously improving environmental management system, we create environmental values while actively monitoring and managing environmental risks.

#### Environmental Management Activities

GREEN MANAGEMENT Performance index management on greenhouse gas, energy and resources, ISO 14001, certification

**ENVIRONMENTALLY-FRIENDLY WORKSITE MANAGEMENT** Environmentally-friendly engineering/use of material, waste/harmful material management, execution of projects with high environmental risk upon approval, construction machinery and vehicle management, dust/noise/vibration management, pre-operation of environmental management.

**ECO-FRIENDLY CULTURE PROMOTION** Response to climate change, respect for biodiversity, reduction of distribution-related greenhouse gas emissions, waste water management, environmental education for employees, green management encouragement for partners

# **Social Responsibility**

66

I was very excited when I first received a letter from Helto.

My hands were shaking with joy.

I am so glad to see the photo of Helto growing healthily, and I hope that I can continue to lend a helping hand to children in need.









Samsung Engineering carries out diverse social contribution activities at home and abroad. Through employee volunteer programs or knowledge-based contribution activities that reflect the characteristics of engineering operations, we help our employees become better global citizens and develop a win-win relationship with our customers of the present and the future. We contribute to global society not only because it is the right thing to do for the others, but because it is the right thing to do for us.

#### **Social Contribution Activities**

#### **Education Programs**

#### Eco-generation •

Environmental education initiative to raise the environmental awareness among future generations through various programs

**ENVIRONMENTAL NETWORKING PLATFORM** 

Tunza Eco-generation(http://eco-generation.org)

PROVIDING CONTENT FOR ENVIRONMENTAL EDUCATION

Eco-generation School Kit and Eco-generation Regional Ambassadors

#### **ONE-DAY TEACHER'S CLASS**

Eco-generation School and Teacher Training on the Environment

SAMSUNG ENGINEERING GREEN AWARDS GLOBAL YOUTH FOR THE ENVIRONMENT FORUM



#### After-school Education

An after-school education program for local children and residents with a variety of subjects including languages and books













#### Mentoring for Job-seekers

A mentoring program for helping students find jobs and develop their careers









### **Volunteer Programs**

#### Sisterhood Village 2

Building strong ties with local communities by supporting sisterhood villages









#### **Talent Volunteer**

A volunteer program in which Samsung Engineering employees can use their expertise and skills



#### **CSR Festivals 9**

Samsung Engineering employees, their family members, and partner companies participate in a wide array of volunteer activities together around the overseas offices and sites



#### **Donation Programs**

#### Water of Life 4

Digging wells in areas suffering from drinking water shortages



#### Daddy Long Legs

Sponsoring children in need



#### Donating Handmade Items

Donating toys, pencil cases, pelt teaching aids, wool hats for newborns, solar lanterns, T-shirts and other handmade items for children



#### Health Care Aid

Offering medical supplies and basic medical examinations and engaging in other medical activities





#### Blood Donation 6

Promoting blood donation







#### Scholarship Donation

Helping local communities foster future talent by providing support for students from low-income families













#### **Overseas Relief Activities**

Delivering emergency relief and restoration to communities suffering from natural disasters











#### Community Outreach

Providing education supplies, clothing, and toys to orphanages and nursing homes located in areas near Samsung Engineering business sites and conducting volunteer activities such as music concerts





















#### Hope Library

Turning old schools and community centers into children's libraries in order for them to develop a passion for learning

















#### **Book Donation**

Donating books to the Hope Library and sisterhood schools

















#### **Number of Donated Books**



← Unfold this page to view messages for children who receive books.

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